B4



THE NATION'S LEADER IN REPLACEMENT WINDOW AND DOOR HARDWARE!

800-678-1919

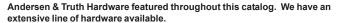
www.blainewindow.com

24 hour fax: 888-250-3960

e-mail: info@blainewindow.com 17319 Blaine Drive, Hagerstown, MD 21740-2394

"Any Part For Any Window"







ORDERING INFORMATION

Toll Free Express Ordering: Customers may place phone orders by calling 800-678-1919 from 8 a.m. - 5 p.m. eastern time, Monday through Friday.

Ordering Information: Our catalog has been designed to make ordering as easy as possible. It is not possible to list all of the items available through Blaine. If you need items, that do not appear in our catalog, please send a sample to our Research Department at 17319 Blaine Drive, Hagerstown, Md 21740-2394. To help expedite your orders, please use our part numbers, quantities required and include your account number, if possible, on your purchase orders.

<u>Delivery Status:</u> Any delivery dates set forth by Blaine WIndow are estimates only and are not intended as a guarantee of date of delivery. Our pledge is for quick and efficient processing of your order. However, due to the nature of our business, stock shortages may occur from time to time. Items will remain on back-order until shipped. Blaine Window Hardware will not be liable for any delay in delivery or failure to deliver any or all of the goods in case such delay results from causes beyond our control. Order status may be obtained by calling our office at 800-678-1919.

Damages / Shortages: All material, in transit, is the

property of the buyer and buyer assumes all responsibility for filing claims and damages. Please inspect all freight for visible damage prior to accepting. Do not accept cartons which show damage or are open. Claims for concealed damage must be made by the buyer, with the carrier, within ten (10) working days.

Original shipping carton must be retained

Original shipping carton must be retained. Shortages must be reported to us at 800-678-1919 within ten (10) working days.

Returns: All returns / exchanges must be made within 30 days from receipt of material. Authorization numbers are available by calling us at 800-678-1919. All authorization numbers must appear on the outside of the carton and merchandise must be shipped prepaid to our warehouse. Shipping charges will not be credited on returns unless authorized in writing by Customer Service. Any unauthorized returns will be refused. A restocking fee of 25% will be charged for returns when the customer ordered incorrectly. We strongly urge you to send a sample to eliminate doubt when placing orders. Special order or custom made parts are not returnable unless defective.

Visit us at: www.blainewindow.com

Terms & Conditions

<u>Credit Policy:</u> Terms are net 30 days for open account customers. All other orders must be prepaid or shipped C.O.D. unless otherwise specified. Partial payment in advance may be required with an order. We accept all major credit cards.

C.O.D.: Orders may be shipped on a Cash on Delivery (C.O.D.) basis. Our Accounting Department may require cash, cashiers check, certified check or money order for payment. The current U.P.S. C.O.D. charge is \$12.00 per carton plus actual freight. The refusal of a C.O.D. shipment, for any reason other than apparent damage may cause your account to be coded cash in advance only.

<u>Special Orders:</u> Non stock parts (special orders) may require a minimum order quantity.

Stock Parts: For orders less than \$25.00, there will be a \$5.00 processing fee.

Freight: All shipments will be made by the carrier of our choice, usually U.P.S. or Post Office., unless specified otherwise. We also offer UPS Next Day and Second Day service when requested. The customer is responsible for all shipping charges unless otherwise specified. Common carrier service is also available. An \$8.50 minimum shipping and handling charge is applied to each order. Actual shipping charges will be added when minimum is exceeded.

<u>State Sales Tax:</u> Customers exempt from state sales tax must provide a certificate of exemption with initial order.

Samples: Can be sent to our Research Department or e-mail photos to:

A.C. Locks
Drapery Hardware56
,
Horizontal Slider Hardware39 Jamb Stretchers45
Patio Door Guides
Patio Door Roller Assemblies67 - 72

illo@blaillewilldow.com	
Patio Door Track	64
Pella 7,8,15	
Pfifer Wire Products	73
Pressure Shoes & Accessories	55
Push Bars	20
Remote / Clerestory Operator	17
Sash Pulleys, Weights & Chain	
Screen Hardware/Frame/Spline/Wire 59 -	
Skylight Hardware13,18 -	19
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Truth 3 - 6, 9 - 13, 15 - 26, 29-31, 33, 34, 36, 38	-39
Venetian Blind Hardware	
Vent Arms	27
Weatherstrinning	64

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15.31.XX.061 As shown 9-1/2" 15.31.XX.062 Opposite 9-1/2"

15.32.XX.061 As shown 13-1/2" 15.32.XX.062 Opposite 13-1/2"

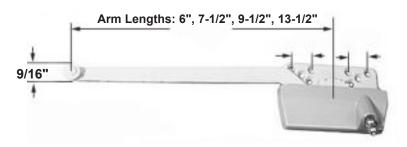
15.39.XX.061 As shown 6" 15.39.XX.062 Opposite 6"

15.56.XX.061 As shown 7-1/2" 15.56.XX.062 Opposite 7-1/2"

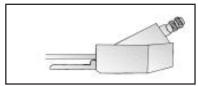
Order track no. 30473 track for 15.31 and order 30150 track for 15.32, sold separately.

Handle sold separately. Order no. 10579

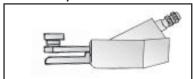
Mounting screws included



Specify arm length



Flat Arm, Side View **Open Position**



Flat Arm, Side View **Closed Position**

Note:

Bronzes are painted with a metallic finish.

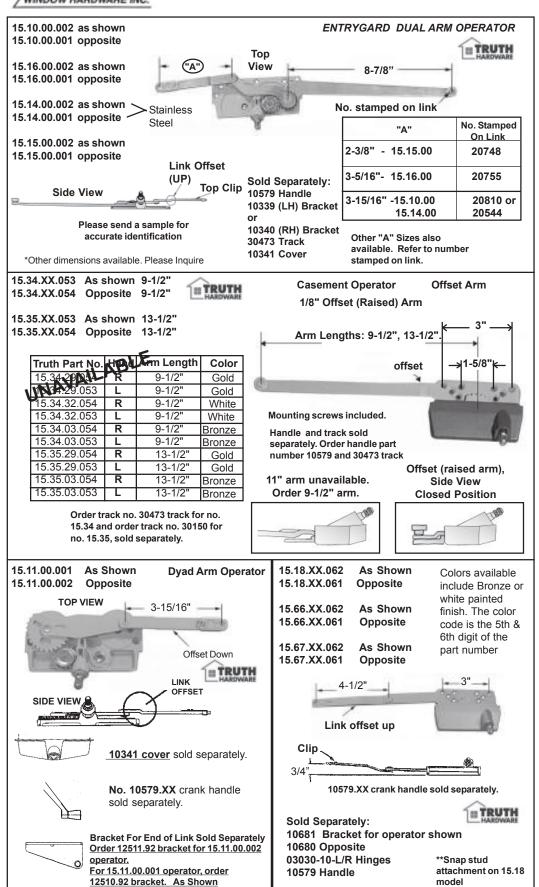
Please specify color.

Please send sample for positive identification

Blaine Part No.	Hand	Arm Length	Color
15.39.29.062	R	6"	Gold
15.39.29.061	L	6"	Gold
15.39.32.062	R	6"	White
15.39.32.061	L	6"	White
15.39.23.062	R	6"	Chestnut Brz
15.39.23.061	L	6"	Chestnut Brz
15.56.24.062	R	7-1/2"	Beige
15.56.24.061	L	7-1/2"	Beige
15.56.22.062	R	7-1/2"	Clay
15.56.22.061	L	7-1/2"	Clay
15.56.32.062	R	7-1/2"	White
15.56.32.061	L	7-1/2"	White
15.56.03.062	R	7-1/2"	Bronze
15.56.03.061	L	7-1/2"	Bronze
15.31.29.062	R	9-1/2"	Gold
15.31.29.061	L	9-1/2"	Gold
15.31.24.062	R	9-1/2"	Beige
15.31.24.061	L	9-1/2"	Beige
15.31.22.062	R	9-1/2"	Clay
15.31.22.061	L	9-1/2"	Clay
15.31.32.062	R	9-1/2"	White
15.31.32.061	L	9-1/2"	White
15.31.03.062	R	9-1/2"	Bronze
15.31.03.061	L	9-1/2"	Bronze
15.32.29.062	R	13-1/2"	Gold
15.32.29.061	L	13-1/2"	Gold
15.32.22.062	R	13-1/2"	Clay
15.32.22.061	L	13-1/2"	Clay
15.32.32.062	R	13-1/2"	White
15.32.32.061	L	13-1/2"	White
15.32.03.062	R	13-1/2"	Bronze
15.32.03.061	L	13-1/2"	Bronze

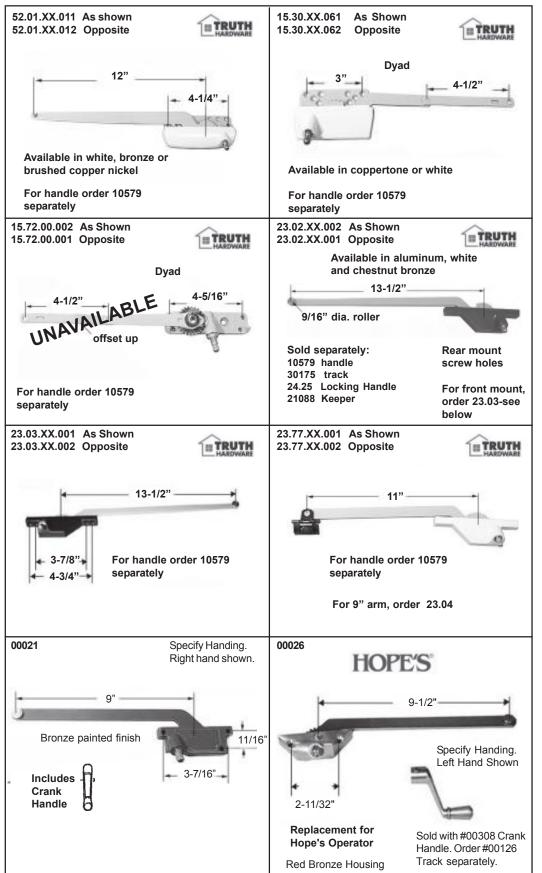
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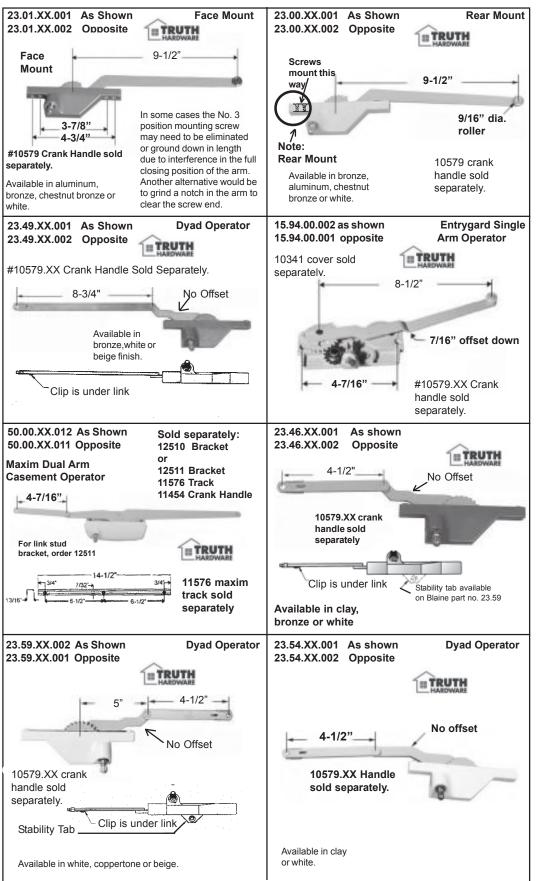


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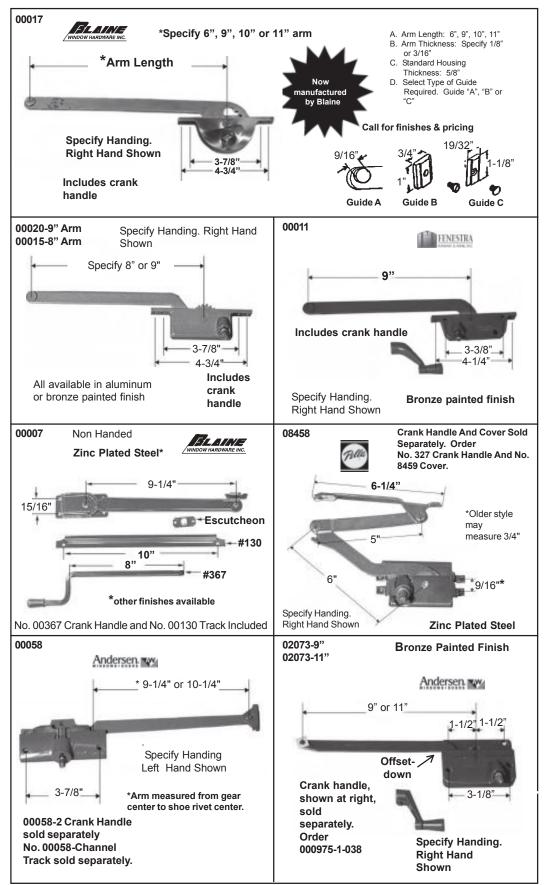




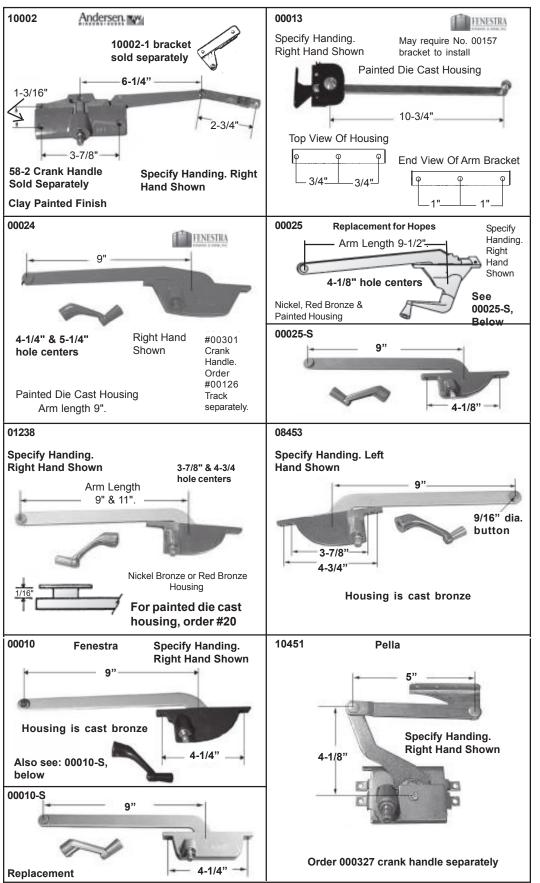


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B4-8 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960



AWNING / JALOUSIE **OPERATORS**

22.10 **Front Mount** 22.19 **Rear Mount**

Aluminum & Vinyl Window Awning Operator





Blaine Part No. **Arm Length** Color <u>Aluminum</u> 22.10.01.102 24" 22.10.22.102 24" Clay 22.10.32.103 24" White 24" 22.10.23.104 Chestnut Brz. 24" 22.10.03.102 **Bronze** 24" White 22.19.32.001

*Note:

RM models have rear threaded holes for rear

Track No. 30169 - 2 per operator

11.44.00.001 28-3/4" (A)

11.43.00.001 20-1-8" (A)



Number 10341 Cover sold separately.

Number 10579 crank handle sold separately. Order handle color to match the cover.



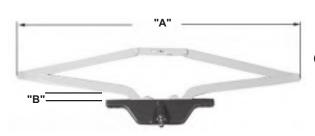
Guide Bar

Shoes sold separately. Order number 10005

31641 **Guide Bar** 10005 **Shoe Studs** 10341.XX Cover 10579.XX Handle **Guide Bar** 31642 Detach Clips S.S. 30591

Guide bar sold separately. Order number 31641.92 (22-3/4") or 31642.92 (30-3/4").

22.21





Rear Mount Dimension (Inside holes on front mount 6-1/8" c/c)

10579 Crank Handle Sold separately

Rear Mount (2 Holes) Front Mount (4 Holes)

*Order 20008 Sash Hook separately

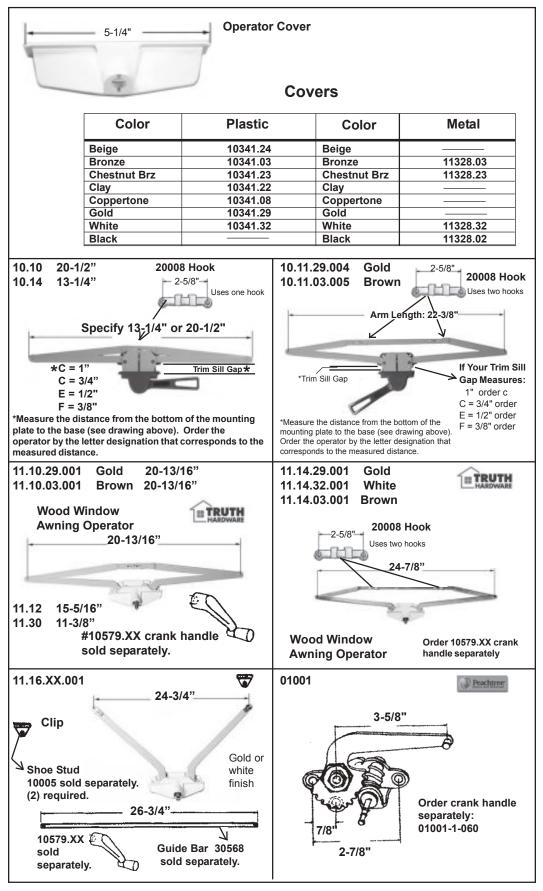
> **Scissors Arm Operator For Awning** Windows

Visit us at: www.blainewindow.com

Operator Part No.	"A"	Mounting	Stabilizing Tab	"B" Arm Clearance
22.21	21-1/2"	Front		1/4"
22.22	21-1/2"	FIOIIL		11/32"
22.23	16"		Order Part	11/32"
22.27	21-1/2"		No. 11481	1/4"
22.28	21-1/2"	Rear		11/32"
22.29	16"			11/32"



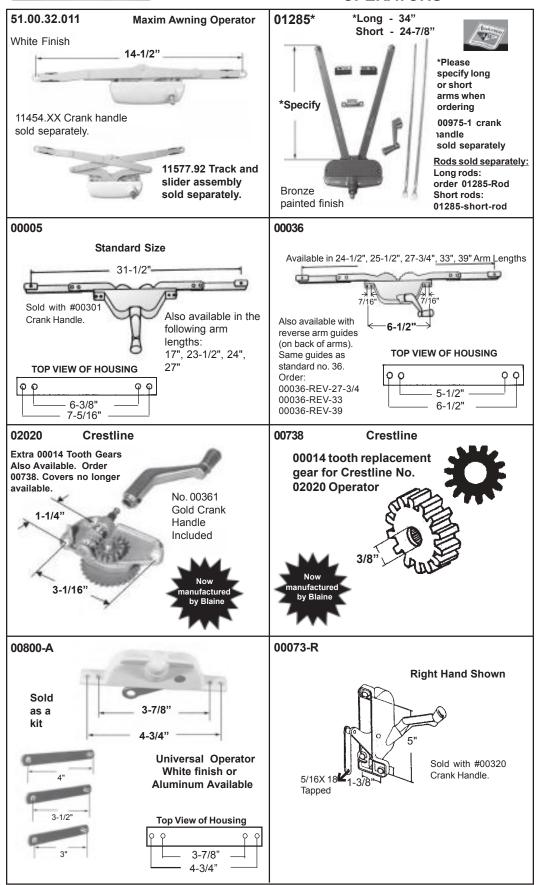
OPERATOR COVERS, AWNING / JALOUSIE OPERATORS



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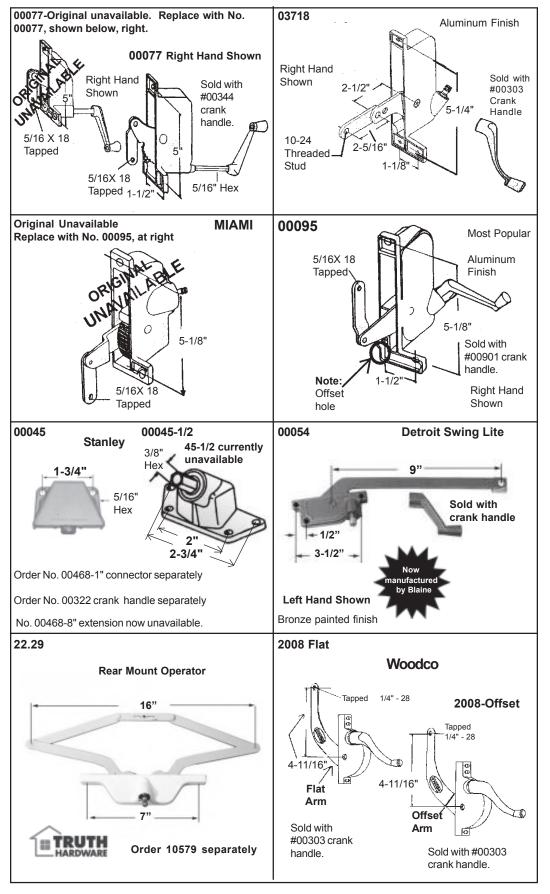


AWNING / JALOUSIE OPERATORS





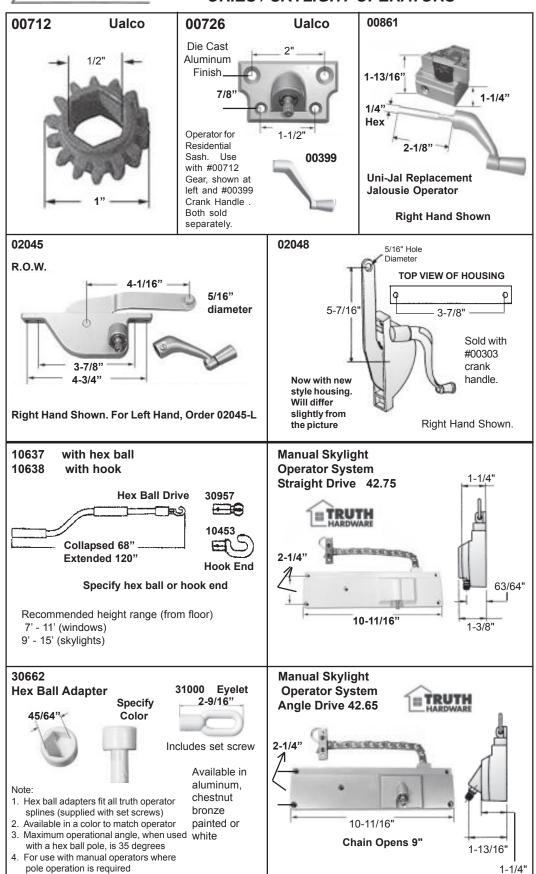
AWNING / JALOUSIE OPERATORS



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AWNING / JALOUSIE WINDOW ACCESS-ORIES / SKYLIGHT OPERATORS





BILTBEST OPERATORS

OLD STYLE OPERATOR BOXES - OBSOLETE

Casement & Awning





OPERATOR REPLACEMENT*

To replace operator boxes, left, it is necessary to order a complete kit with wood jamb stop, operator, track, crank handle and screws.

Please send a sample for accurate identification

CASEMENT REPAIR KIT

KIT NUMBER	GLASS WIDTH SIZE*	SILL LENGTH	OPERATOR
08501-N-L-087	14-5/8"	16-1/8"	TRACK
08501-N-R-087	14-5/8"	16-1/8"	e um
08501-W-L-087	19-1/8"	20-5/8"	
08501-W-R-087	19-1/8"	20-5/8"	SCREWS
08501-XW-L-087	22"	24-7/16"	WOOD JAMB
08501-XW-R-087	22"	24-7/16"	STOP
08501-XWE-L-087	7* 22"	24-7/16"	
08501-XWE-R-08	7* 22"	24-7/16"	Operator sold separately. Order CRANK
*Emergency Exit Model			No. 15.31.XX operator.



Original locking handle #08410 cannot be replaced. However, in many cases, it can be repaired. Please send your broken by Blaine handle to our Research Department for an evaluation.



Locking Handle



IMPERIAL CASEMENT HINGE REPLACEMENT FOR ALL WIDTHS

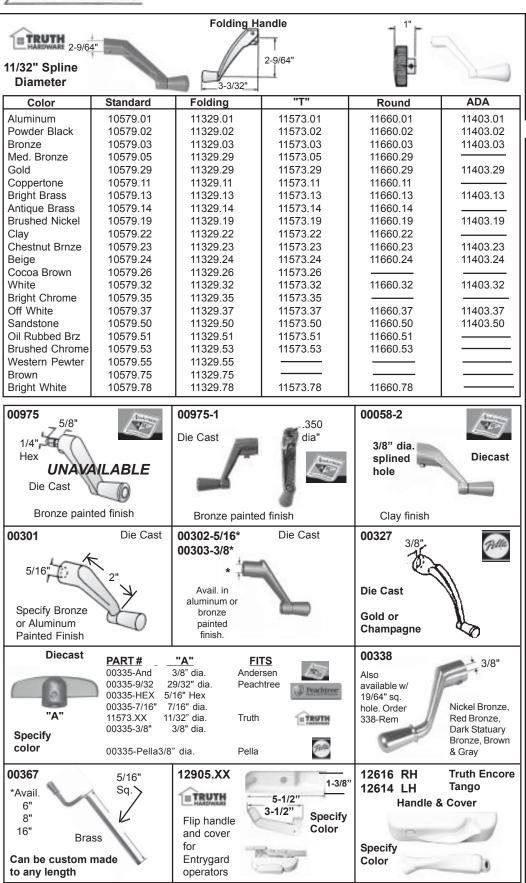
Hinge repair kits are furnished with instructions, fit all widths and are reversible to fit right or left hand vents. Sold in pairs (1 pair repairs 1 vent). Order #08500-HINGE-050.

BOTO-I OK AWNING WINDOW HARDWARE KIT**

K010-	LOK AWNING W	INDOW HAR	DWARE KII	
KIT NUMBER	GLASS WIDTH X HEIGHT* SIZE	VERTICAL JAMBS	SILL LENGTH (w/ WEATHERSTRIP)	
08500-A-087	19" x 14"	17-9/16" Pair	(1) 21-5/8"	
08500-B-087	27" x 10"	13-9/16" Pair	(1) 29-1/4"	
08500-C-087	27" x 14"	17-9/16" Pair	(1) 29-1/4"	**All Awning Kits come
08500-D-087	27" x 18"	21-9/16" Pair	(1) 29-1/4"	complete with screws,
08500-E-087	27" x 22"	25-9/16" Pair	(1) 29-1/4"	nylon spacers, crank
08500-F-087	27" x 30"	33-9/16" Pair	(1) 29-1/4"	handle and sash hooks.
08500-G-087	36" x 14"	17-9/16" Pair	(1) 38-1/4"	
08500-H-087	36" x 18"	21-9/16" Pair	(1) 38-1/4"	
08500-I-087	36" x 22"	25-9/16" Pair	(1) 38-1/4"	
08500-J-087	36" x 30"	33-9/16" Pair	(1) 38-1/4"	
08500-K-087	39" x 14"	17-9/16" Pair	(1) 29-1/4"	
08500-L-087	39" x 18"	21-9/16" Pair	(1) 41-1/4"	
08500-M-087	39" x 22"	25-9/16" Pair	(1) 41-1/4"	
08500-N-087	39" x 30"	33-9/16" Pair	(1) 41-1/4"	
08500-O-087	44" x 14"	17-9/16" Pair	(1) 46-1/4"	
08500-P-087	44" x 18"	21-9/16" Pair	(1) 46-1/4"	
08500-Q-087	44" x 22"	25-9/16" Pair	(1) 46-1/4"	
08500-R-087	44" x 30"	33-9/16" Pair	(1) 46-1/4"	SASH HOOK (2)
SI	LL STOP	OPERA	///	JAMB CRANK STOP HANDLE (2)

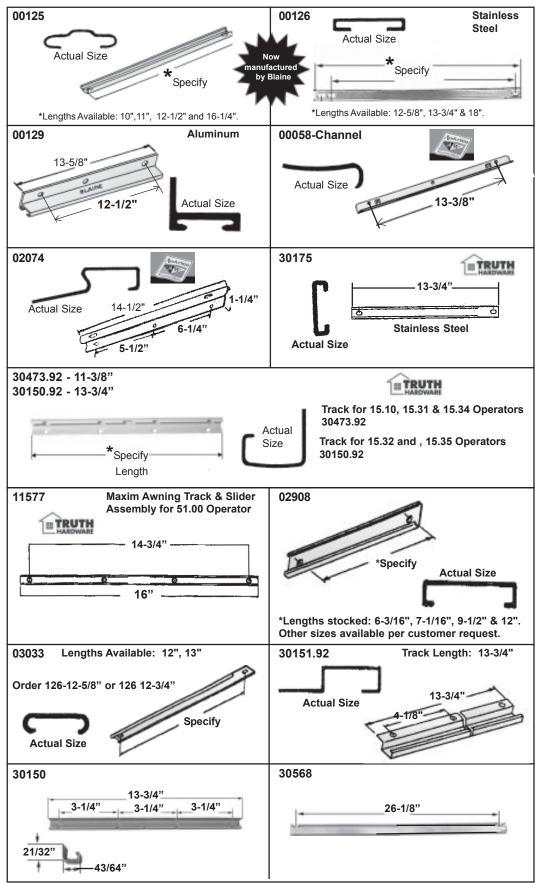
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CRANK HANDLES



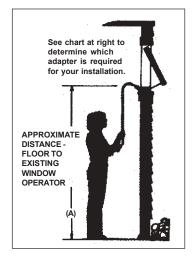


TRACK, GUIDE BARS & GUIDE TRACK



B4-16 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

Remote Clerestory Operator



Operator Location	Α	Recommended Crank Length	Part No.
Sill Mounted	8' - 9'	4'	02001-EX-4
or	10' - 11'	5'	02001-EX-5
Casement	12' - 14'	8'	02001-EX-8
Style	15' - 17'	12'	02001-EX-12



60 Degrees Other Degree Options Available. Please Inquire.

Adapter Part No.	Window and / or Hardware Brand That Adapters Fit
02001-A	Andersen
02001-P	Pella
20550	Biltbest, Caradco, Eagle, Hurd, Truth and Weathershield
02001-PT	Peachtree

ADAPTERS

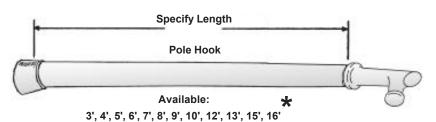


NOTE: One 2001 adapter is required for each operable window.

Visit us at: www.blainewindow.com

Our adapters let you adapt our remote crank to most popular window operators. See chart for adapter part number with corresponding window manufacturer.

01236 POLE HOOK-



*10' through 16' shipped in two sections with coupler joiner

Pole hanger #00143-029



Sentry II WLS Power Window/ Skylight Systems

SKYLIGHT OPERATORS

Introducing Truth's next generation of power window systems. Sentry II WLS for windows and light skylights. Based on the powerful and reliable mechanics from our previous motorization system, we've added a new digital electronics package with built in power conversion. The new Sentry II WLS system truly takes over where Truth's Sentry 2000 left off.

The new electronics package provides many new features to enhance a home's comfort and its owner's peace of mind.

- Rathorits white casement and skylights normally operated with a hand crank manufactured by Truth Hardware (see Truth Tips). The motor system drives the same input the handle is attached to.
- Power conversion built right

 into the wall mounted control
 package which accepts direct
 connection of 110 VAC power.
 No more transformers to
 complicate and add expense to
 the installation.

Power Blind System

compatible. Centralized power window system control is now possible with Sentry II's ability to accept and control most 12 VDC power blind systems. The Sentry II's remote and wall switch can be used to control both window and blind motors for convenient, centralized control.

Power Protected Memory

- eliminates the need to "reset" or retrain the motor after a power outage. Once the installation is complete the motor never needs further service or adjustments even after prolonged power outages.
- RF remote compatibility built
 into all motor control packages as a standard feature. Simply order the optional remote to add new and exciting control capability for the homeowner.

 kits, automatically closes the window or skylight at the first sign of moisture. Corrosion resistant sensor decreases maintenance cleaning requirements and extends service life.

No special preparation is required by the window or

- skylight manufacturer. The kits are suitable for new construction or retrofit applications.
 Please consult with your electrical contractor for a retrofit evaluation.
- ETL Listed and CE Approved.
 Meets all requirements for Class II installations.
- Safety Automatic motor reversal has been engineered into the system which is intended to reverse the motor should an obstruction stop the window while closing. In addition, a screen interlock is provided which, when properly installed, electrically disconnects the motor when the screen is removed. These features are intended to help prevent personal injury which could result from reaching into the window area durings its operation.

Motorized Sash Locks are

 available for use with the WLS system for casement and awning windows.

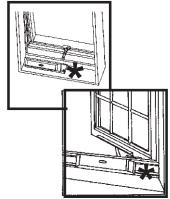
Building Automation Systems

 can easily be tied into the control electronics for virtually limitless ventilation possibilities.

When used on light skylights,

Truth's Sentry II WLS is load rated at 40 lbs at the chain. This equates to a total skylight hatch weight of 80 lbs. Contact your electrical contractor for a retrofit evaluation.

When used on casement window, the Sentry II WLS is designed to work on all window systems meeting the AAMA-101 hardware load requirements (See Truth Tips).



When used on awning windows, the Sentry II WLS is designed to work on awning windows with a properly sized counter-balance hinge (See Truth Tips) and operator (Consult awning operator specifications).

Sentry II power window system is rated at 50 Watts.

CONTROL OPTIONS

The Sentry II WLS kit comes with a standard wall control panel. The same control panel can also accept and control most commercially available 12 VDC mini blinds (not provided by Truth Hardware). The panel also provides feedback to the user via a status light (LED). This small LED shows when the motor is running, or if there are any problems during window or skylights operation.

The optional **RF Hand Held Remote** is available which adds
even more flexibility and
convenience to a home's windows
or skylights.

Important:

Electrical components are generally not returnable. However, a request for return will be evaluated on a case by case basis. Please contact Customer Service to determine whether a return authorization can be provided.

Rain Sensor - standard with all

B4-18 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960



Sentry II WLS Power Window/ Skylight Systems

REMOTE FEATURES INCLUDE:

- Infinite number of windows and skylights can be controlled with a single remote.
- 9 Zones or "unit codes" are available to allow units to be controlled in groups and organized to a user's needs.
- Motorized Blinds (supplied by others) can be controlled with the same remote.
- ●Control windows and skylights from one remote The Sentry II HS (for large / heavy skylights) uses the same remote as the Sentry WLS for coordinated ventilation throughout the entire home or building.
- Built in Thermostat allows windows and skylights to open and close together, to coordinate a comfortable interior temperature. Takes advantage of true "chimney effect" cooling to reduce energy demands.
- •Rolling Code Technology proven in garage door openers is built into every remote to provide high security and peace of mind. WARRANTY:

The Sentry II family of products is warranted for one year against defects in materials and workmanship on all electronic and mechanical components.

Consumer Notice:
The Sentry II WLS power
system must be installed by a
qualified electrician.

PRODUCT APPLICATION ASSISTANCE:

If you need assistance with product configurations to meet your needs, please visit our website at www.truth.com. Under the "Technical Support" tab you will find all of the technical information needed to properly configure and specify all elements of an automated window installation, including installation instructions, pre-wiring and proper hardware requirements. ORDERING INFORMATION:

Ordering of the new Sentry II systems is much easier than in the past. All hardware necessary for mounting the system on either a window or skylight is now included in the same kit

Special Note: Motor covers are ordered separately to help keep your inventory costs down. Sentry II motor kit packaging includes additional space so cover can be added which allows the manufacturer to supply a complete kit to the jobsite.

WHEN APPLYING TO TRUTH OPERATORS - USE THE FOLLOWING:

Order (1) each per window:

43.51.00.005 Sentry II WLS
System

12490.XX - Cover (.xx denotes

code)

Order (1) Hand Held Remote (optional):

<u>43.53.00.002</u> - Hand Held RF Remote

If you are applying the Sentry II to a **PELLA** brand window you must order the following items which include special hardware and instructions.

Order (1) each per window:

43.54.00.005 - Sentry II WLS
System

Pella

12490.XX - Cover (.xx denotes finish

code).

Order (1) Hand Held Remote (optional):

43.53.00.002 - Hand Held RF Remote

If you are applying the Sentry II to an **ANDERSEN** brand window with a size .350" diameter splined shaft you must order the following items which include special hardware and instructions:

43.51.00.005 - Complete Unit 32013-.365 - Complete Unit 12490.XX - Cover 43.53.00.002 - (Optional) Hand Held HF Remote

If you are applying the Sentry II to an **ANDERSEN** brand window with a size .365 dia. splined shaft you must order the following items which include special hardware and instructions:

43.51.00.005 - Complete Unit 32013-.365 12490.XX - Cover 43.53.00.002 - (Optional) Hand Held HF Remote

Finish Codes: The WLS cover is available in 02 Black, 03 Bronze, 23 Chestnut Bronze, 24 Beige, 32 White and 78 White.

TRUTH TIPS:

- 1. Truth Hardware does not recommend the use of Sentry II WLS on any casement window system that does not meet AAMA 101 hardware load requirements. All hardware and motor system warranties are void if the window system does not meet these quidelines.
- 2. Awning windows must be equipped with a properly sized counter balance hinge such as Truth Hardware's 13 series or 34 series 4-bar hinges. If an awning window is specified with butt (or continuous) hinges, a skylight operator and motor system must be used. All hardware and motor system warranties are void if these guidelines are not followed (See Tech Notes).
- 3. Unless otherwise specified, the Sentry II WLS power window system is designed to operate any properly sized rotary hardware and hinge system manufactured by Truth Hardware.

Use of the Sentry II WLS motor system on windows or skylights with manual hardware manufactured by companies other than Truth Hardware is <u>at your own</u> <u>risk</u>. For verification, look for the Truth logo / name stamped on the hinge and operator arm or consult with the window manufacturer.

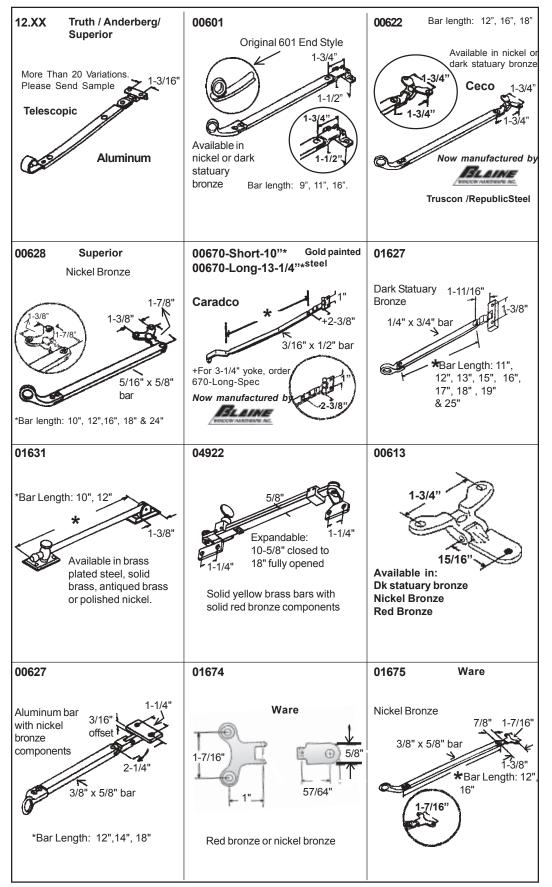
4. The Sentry II WLS system is rated for use in indoor applications only.

INCLUDE TRUTH SPECS IN YOUR NEXT SKYLIGHT PROJECT:

Motorized system for skylights (not exceeding 80 lbs), awning or casement windows.



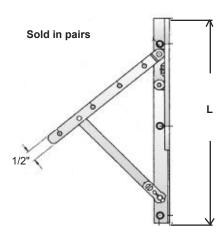
TRUTH / ANDERBERG HINGES AND PUSH BARS



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AWNING / CASEMENT HINGES

TRUTH AWNING HINGES

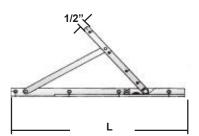


Blaine Part Number	Truth Part Number	Sash Height	Max. Sash	Hinge Track	Material
			Wt.	Length "L"	
02997-10-L/R-050	13.13.00.003 & 004	10 - 14"	7 LB	10"	Steel
02997-10-L/R-034	13.43.00.102 & 202	10 - 14"	7 LB	10"	Stainless Steel
02997-14-L/R-050	13.14.00.003 & 004	14 - 19"	20 LB	14"	Steel
02997-14-L/R-034	13.44.00.202 & 203	14 - 19"	20 LB	14"	Stainless Steel
02997-18-L/R-050	13.15.00.003 & 004	19 - 26"	38 LB	18"	Steel
02997-18-L/R-034	13.42.00.102 & 103	19 - 26"	38 LB	18"	Stainless Steel
02997-22-L/R-050	13.16.00.003 & 004	26 - 34"	50 LB	22"	Steel
02997-22-L/R-034	13.45.00.102 & 103	26 - 34"	50 LB	22"	Stainless Steel
02997-26-L/R-050	13.17.00.003 & 004	34 - 42"	61 LB	26"	Steel

TRUTH CASEMENT HINGES

Sold in pairs





Blaine Part Number	Truth Part Number	Hinge Track Length "L"	Material
03030-10-050	14.05.00.003 & 004	10"	Steel
03030-10-034	14.80.00.503 & 504	10"	Stainless Steel
03030-14-050	14.17.00.005 & 006	14"	Steel



201 SERIES 4-BAR HINGE PART NUMBER GUIDE

		T DAIL IIII				O015
MAT'L	SIZE (IN.)	PART NUMBER	STOP	NO STOP	LOOS	RIVETS
SS	8	34.10.00	101	102		
ST	8	34.17.00	104	103	102	105
SS	10	34.11.00	102	101		
ST	10	34.18.00	100	101		
SS	12	34.12.00	100	101		
ST	12	34.19.00	104	103		101
SS	14	34.13.00	102	101		
ST	14	34.20.00	100	101		
SS	16	34.14.00	100	101		
ST	16	34.21.00	102	101		100
SS	18	34.15.00	102	101		
ST	18	34.22.00	100	101		
SS	20	34.16.00	100	101		
ST	20	34.23.00	102	101		100

Denotes hinges without stops (maximum opening)

PART NUMBERING SYSTEM

Product No.	Model	Finish	Assembly	
34	10	00	101 w/stop (hinge feature	
4-Bar Hinge	Std. Duty 8" length	No decorative finish		

4-BAR HINGE APPLICATION TABLE FOR PROJECTED & AWNING HINGES (As certified to AAMA 904.1)

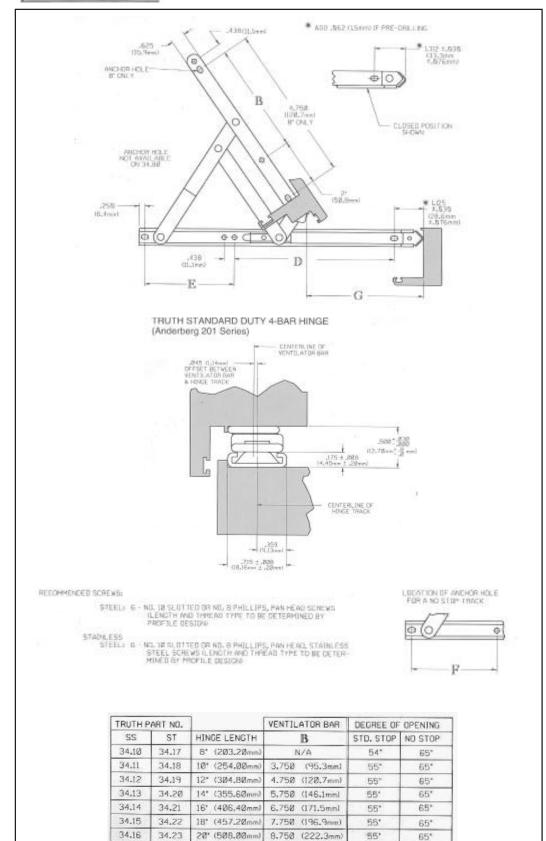
TRUTH PART NUMBERS			PROJECTED & AWNING APPLICATIONS		100000000000000000000000000000000000000		
STAINLESS		HINGE LENGTH	VENT HEIGHT	MAXIMUM	DEGRESS OF OPENING		
STEEL	STEEL		RANGE VENT WEIGHT	VENT WEIGHT	STD. STOP	NO STOP	
34.10	34.17	8" (203.2mm)	9" (228-6mm) - 16" (406.4mm)	19 (8.8Kg.)	542	65"	
34.11	34.18	10" (254.0mm)	16" (406.4mm) - 20" (508.0mm)	23 (10.5Kg.)	55*	65"	
34.12	34.19	12" (304.8mm)	20° (508.0mm) - 24° (609.6mm)	28 (12.7Kg.)	55"	65"	
34.13	34.20	14" (355.6mm)	23° (584.2mm) - 28° (711.2mm)	33 (15.0Kg.)	55°	65"	
34.14	34.21	16" (406.4mm)	28" (711.2mm) - 34" (863.6mm)	40 (88.2Kg.)	55°	85	
34.15	34.22	18" (457.2mm)	28° (711.2mm) - 34° (863.6mm)	40 (18.2Kg.)	55"	65°	
+34.16	34.23	20° (508.0mm)	32" (81 2.8mm) - 34" (863.6mm)	40 (18.2Kg.)	55°	65"	

+ If A.A.M.A. certification is not required the 20" (508.0mm) hinge can be used on vents up to 32" (812.8mm) high and weight up to 47 lbs. (21.4Kg.).

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TRUTH HINGES



65*



301 SERIES 4-BAR HINGE PART NUMBER GUIDE

													ALUMINUM HINGES ONLY						
		PART		NO.	LO	OSE.			.187-	.250	312	88	SS TRACK	REINFORCED	- 21	B TRAI	K	Service Co.	7117
WATL	SIZE (IN.)	NUMBER	STOP	STOP	HIN	ETS	.125	SHIM	SHIM	SHIW	SHM	TRACK	& RIVETS	SUPPORT ARM		HIM BHIM	SHIM	350 TRACK	JB5 TRACK
-88	10	34.24.00	100	103	111	110	101	104	107	114	115	AAMOO							
ST	10	34,33.00	100	188	-	1000	101	110	103			106	1.07					100	100
AL.	10	34.41.00		1111111111		-0		11111							100	102	103	105	106
85	12	34.25.00	311	109	110	332	107	106	105		102								
*88	12	34.85.00				100													
ST	12	34.34.00	106	1300			105					.101	100						
AL	12	34.42.00		4000							1000				104	103	102	101	
88	14	34.26.00	100	102			301		106	110	107				1000	VACE	100		
ST	14	34.35.00	100	-			103		101			102	106						
AL	.14	34,43,00													100	101	102	103	105
58	16	34.27.00	104	102	105		101			100									
ST	16	34,36,00	103				102					100	104						
AL	16	34,44,00	100	West /		-34	100	Jan .		50915					102			101	100
58	18	34,28.00	100	104		7	101	105		109					- 0.7				2000
ST	18	34.37.00	108		104		103	-	:102	-		101	105						
AL.	18	34.45.00													100			101	
SS	20	34.29.00	107	106	101		105		103	102									
ST	20	34.38.00	107	106	181								100						
AL	20	34,46,00	100	No.	100								117	a succession of the	103			102	301
SS	24	34.31.00	106	104			101		105					107	1777			1000	- 201
ST	24	34.39.00	100	101					102				7				-		-
88	28	34.86.00	100																

Denotes hinges without stops (maximum opening)

* Denotes hinges with a black acetal shoe,

PART NUMBERING SYSTEM

Product No.	Model	Finish	Assembly
34	24	00	100
4-Bar Hinge	Heavy Duty 10" length	No decorative finish	w/stop std. open (hinge feature)

- When an awning window is "under hinged," (i.e., when a hinge is used on a window larger than is recommended), chatter is likely to occur when operated with a Roto Gear Awning Operator (See Truth Tips in Roto Gear Awning Operator section).
- 2. For additional Truth Tips regarding this 4-Bar Hinge please refer to the Truth Tips section of this brochure.
- 3. Unless otherwise specified all hinges have a brass shoe.
- The standard stack height of a Heavy Duty Hinge .625* (15.9 mm). If a shim is used, the stack height will increase
 by the shim thickness.
- For Heavy Duty Hinges the maximum vent weight for side hung (casement) application is 90 lbs. (41 Kg.) on hinges with a black acetal shoe and 100 lbs. (45.5 Kg.) on hinges with a brass shoe. (See Truth Tip #1).
- 6. Since the vent slides away from the frame when opened, only dyad type operators are compatible with Heavy Duty Hinges.

4-BAR HINGE APPLICATION TABLE FOR PROJECTED & AWNING HINGES (as certified to A.A.M.A. 904.1)

TRUTH PART NUMBERS			PROJECTED & AWNING AP	PLICATIONS			
STAINLESS STEEL	STEEL	ALUMINUM	HINGE LENGTH	VENT HEIGHT HANGE	MAXIMUM VENT WEIGHT	STD. STOP NO STOP	
34.24	34.33	34.41	10° (254.8mm)	12" (304.8mm) - 20" (508.0mm)	58 (26.4Kg.)	58"	77"
34.25	34.34	34.42	12" (304.8mm)	20" (506.0mm) - 25" (635.0mm)	73 (33.2Kg.)	62	77°
34.25	34,35	34.43	-14" (355.6mm)	29° (584.2mm) - 29° (736.6mm)	85 (38.6Kg.)	48°	772
34.27	34.36	34.44	16" (406:4mm)	25" (835.0mm) - 34" (883.6mm)	99 (45.0Kg.)	49"	77
34.28	34.37	34.45	18" (457.2mm)	32" (812.8mm) - 37" (939.8mm)	108 (49.1Kg.)	49°	77
34.29	34.38	34.46	29" (506.0mm)	34" (863.6mm) - 40" (1016.0mm)	117 (53.2Kg.)	49"	770
+34.31	34.39	N/A	24" (609.6mm)	40' (1016.0mm) - 44' (1117.6mm)	129 (58.6Kg.)	45"	77"
34.86	N/A	N/A	28° (711.2mm)	50" (1270.9mm) - 64" (1625.6mm)	175 (91.0Kg.)	401	N/A

Definitions:

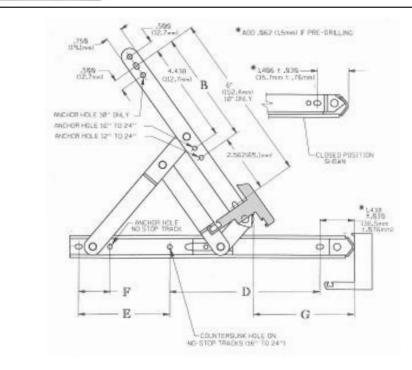
Special NOTE: A properly counter-balanced sash may be important to obtain other important window operating characteristics such as proper operation of a rotatory awning operator

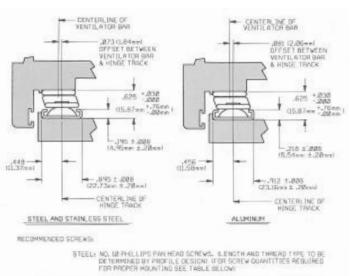
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^{*} Counter-Balanced: a pair of hinges will balance or hold open the vent/sash with no added friction at the heights and weights listed in the chart.

^{**}Ultimate: A pair of hinges will not balance or hold open the vent/sash without added friction at the heights and weights listed in the chart.







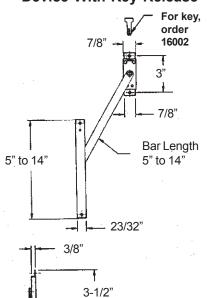
STAINLESS STEEL NO. 18 PHOLIPS PANHEAU STAINLESS STEEL SCREWS. KENGTH AND ALUMINUM THREAU TYPE TO BE DETERMINED BY PROPER CUSICIAL IFOR SCREW DUANTITIES RETUDED FOR PROPER MOUNTING SEE TABLE BELOW.

TRUT	H PART	NO.			VENTILATOR BAR		AR DEGREE OF OPENING		SCREW
55	ST	AL	HIN	GE LENGTH		В	STD. STOP	NO STOP	QUANTITIES
34,24	34.33	34.41	18"	(254.00mm)	1	V/A	58*	77*	6
34.25	34,34	34,42	12"	(304.80mm)	4,938	(125.4mm)	52*	77*	6
N/A	34.85	N/A	12"	(304.80mm)	4.938	(125.4mm)	76*	N/A	6
34.26	34.35	34.43	14"	(355.60mm)	5.938	(15Ø.8mm)	48*	77*	6
34.27	34.36	34,44	16"	(486.48mm)	6.938	(176.2mm)	49*	77*	7
34,28	34.37	34,45	18"	(457.20mm)	7.938	(201.6mm)	49*	7.7*	7
34.29	34,38	34,46	20.	(508.00mm)	8.938	(227,Ømm)	49"	77*	7
34.31	34,39	N/A	24"	(609,60mm)	10 .938	3 (277.8mm)	45*	77"	7
34.86	N/A	N/A	28*	(711,200mm)	12.938	(335.Ømm)	40"	N/A	7



TRUTH LIMIT DEVICES / BUTT HINGES/ FA220SS SERIES

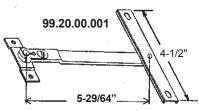
Truth Standard Duty Limit Device With Key Release



Limit Device With Key Release Feature Part Number Track Length Bar Length 37.26.00.200 5" 5" 37.27.00.200 6" 6" 37.28.00.200 7" 7" 37.29.00.200 8" 8" 37.30.00.200 9" 9" 37.31.00.200 10" 8" 37.31.00.201 10" 10" 37.32.00.200 11" 11" 37.33.00.202 12" 12" 37.34.00.201 14" 14"

Note:

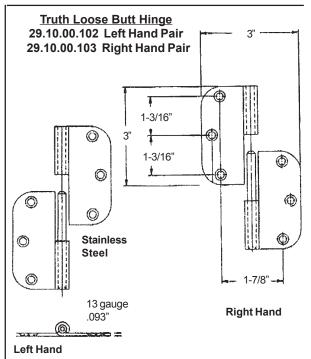
- 1. Key allows you to detach support arm to open the window further for maintenance.
- 2. A friction adjustment screw is provided in the shoe.



Limit Devices:

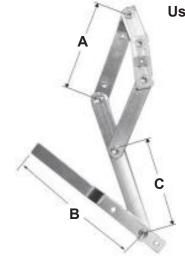
-5/8"

When properly installed and operated, the Limit Device will help prevent damage to casement and awning windows under high winds in high-rise applications. Two different methods of disconnecting the Limit Device from the sash for cleaning purposes - either by inserting a key, or by operating the detach clip.



B4-26 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

HINGES / LCN CLOSERS



Used On Cupples Windows



Blaine Part Number	Α	В	С
00700-6	4-3/16"	5-9/32"	4"
00700-8	4-3/16"	6-13/32"	4"
00700-10	7-3/16"	7-25/32"	7"
00700-12	7-3/16"	11-9/32"	7"

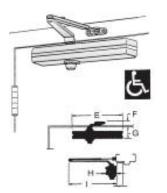
Vent Arms - Custom Made To Size



*Please send a sample or request a worksheet Customer Service.



Specify Aluminum or Steel



Features:

- •One 1461 Super stock can be mounted three different ways.
 - 1. Hinge Face 2. Top Jamb
 - 3. Stop face (parallel arm)
- •1461 Series is non-handed, non-sized with spring power adjustable from size 2
- •Delayed action optional.
- Heavy-duty forged main arm.Cast Iron cylinder.
- •Full rack and pinion hydraulic action.
- •Joints in arm and shoe adapt to uneven trim.
- •Non-critical regulating screws are tamper resistent.
- •10 year warranty; UL Listings

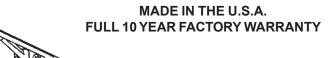
Part No. DC0017-1461-037								
Exterior or Vestible Door	Interior Doors	Reg. Am						
2'0" (600 MM) through 4'0" (1200 MM)	2'0" (600 MM) through 5'0" (1500 MM)	1461						

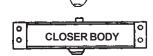
Е	F	G	Н	I	
12-1/4"	1-1/8"	2-11/16	' 2-3/8"	11-1/4"	

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COMMERCIAL DOOR CLOSERS





FEATURES

Standard

Parallel Arm Bracket Non-Handed Aluminum Alloy Shell Adjustable Closing Speed Adjustable Latching Speed Non-Hold Open Adjustable Power Shoe Adjustable Back Check

Optional

Adjustable Delayed Action Closing (ADA) Hold Open Arm

U.L. & U.L.C. Listing

All Blaine door closers, with non-hold open arms

or hold open arms, are listed by Underwriters
Laboratories under their continuing re-

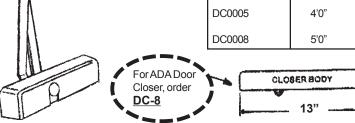
Blaine Door Closers provide narrow styling and installation versatility. They are ideal for use with aluminum doors and frames, yet they make an attractive installation on wood or metal doors.

Blaine Door Closers are non handed and, for standard non-hold open or hold open applications, can be mounted on regular and top jamb installations. An optional mounting bracket is available for parallel installations.

ADA Closer, shown above, available. Please call for details.

SIZE SELECTION CHART

MODEL	MAXIMUM I INTERIOR	DOOR WIDTH EXTERIOR
DC0002	2'8"	_
DC0003	3'0"	2'6"
DC0004	3'8"	3'0"
DC0004 Econ	3'6"	3'0"
DC0005	4'0"	3'6"
DC0008	5'0"	4'6"



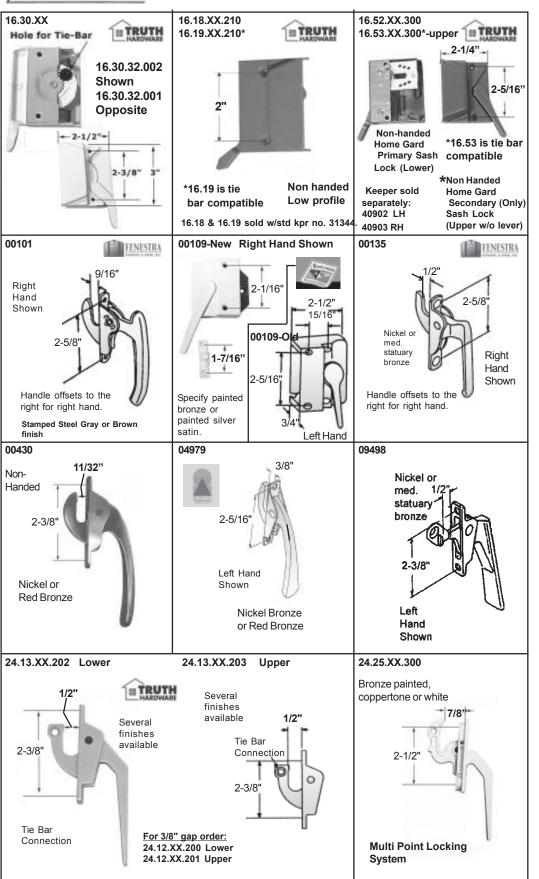
COMPARISON CHART

FUNCTION	Blaine	Yale	Norton	Dorma	LCN
Standard	DC Series	50	1600	600	_
Backcheck	DC Series-BC	50BC	1600BC	610	1070
Parallel Arm	DC Series-PA	50	1600PA	600PA	1070P
Hold Open	DC Series-HO	150	1600H	600FHO	1070H

B4-28 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

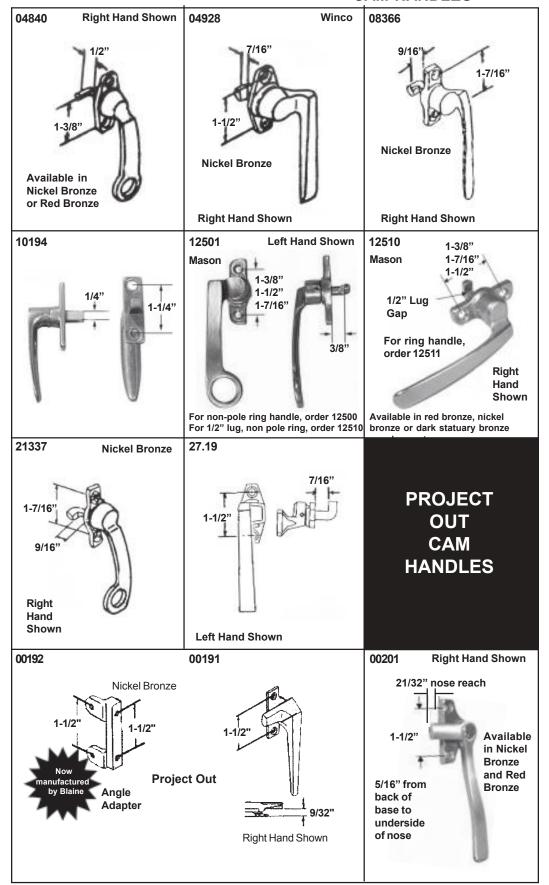


LOCKING HANDLES





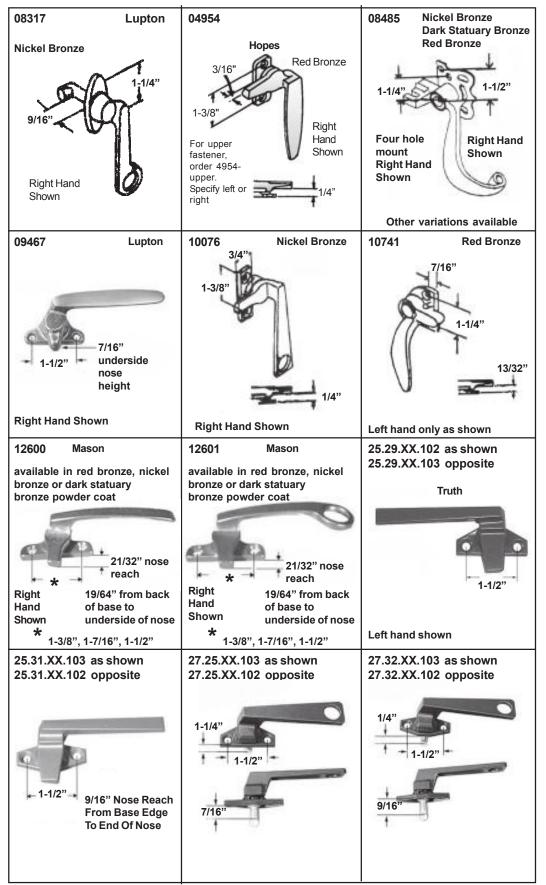
I.G.W. / PROJECT OUT CAM HANDLES



B4-30 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

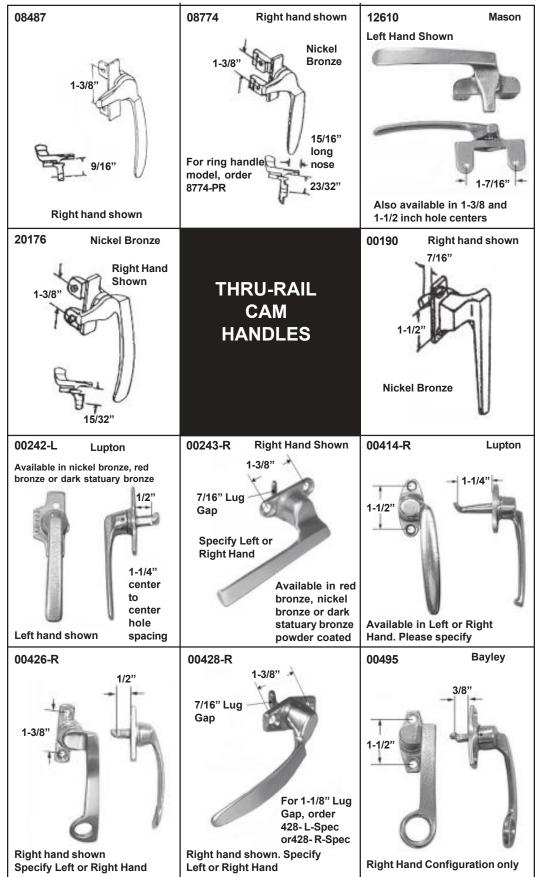


PROJECT OUT CAM HANDLES



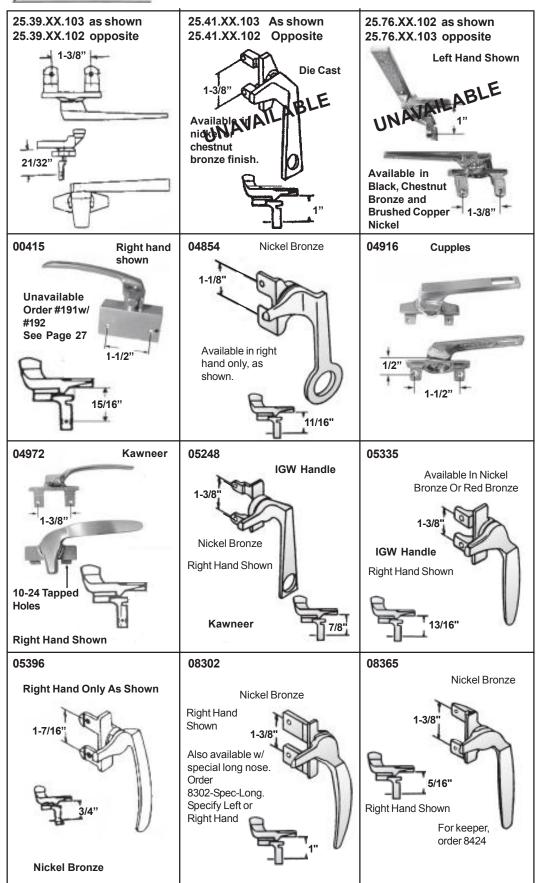


I.G.W. / THRU-RAIL CAM HANDLES



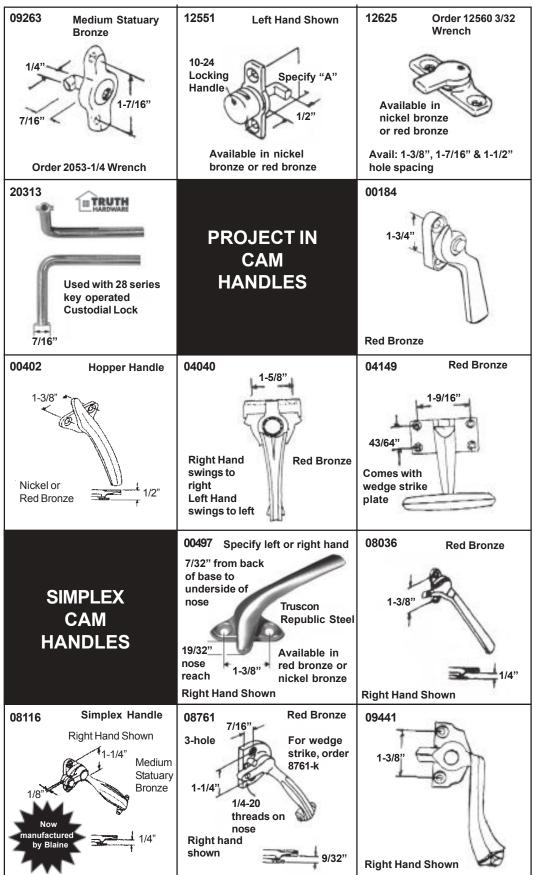
B4-32 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

I.G.W. CAM HANDLES





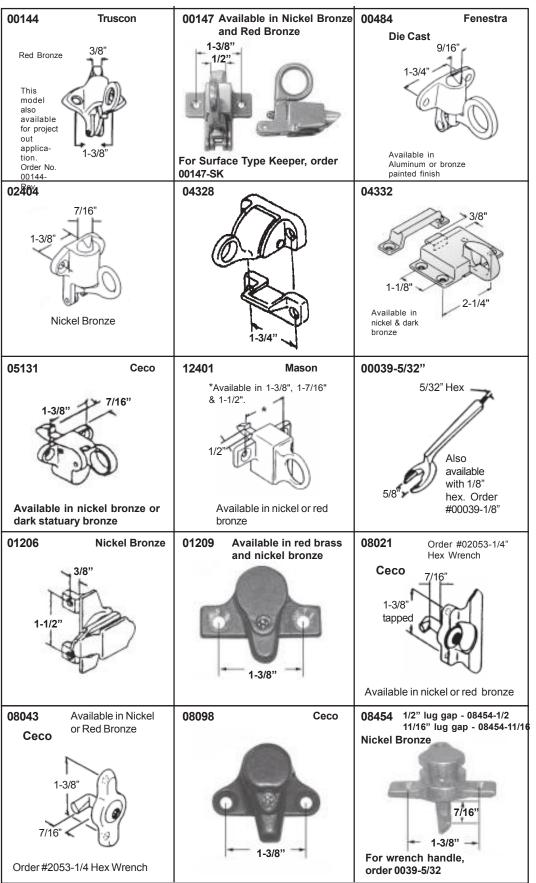
A.C. LOCKS / CAM HANDLES



B4-34 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

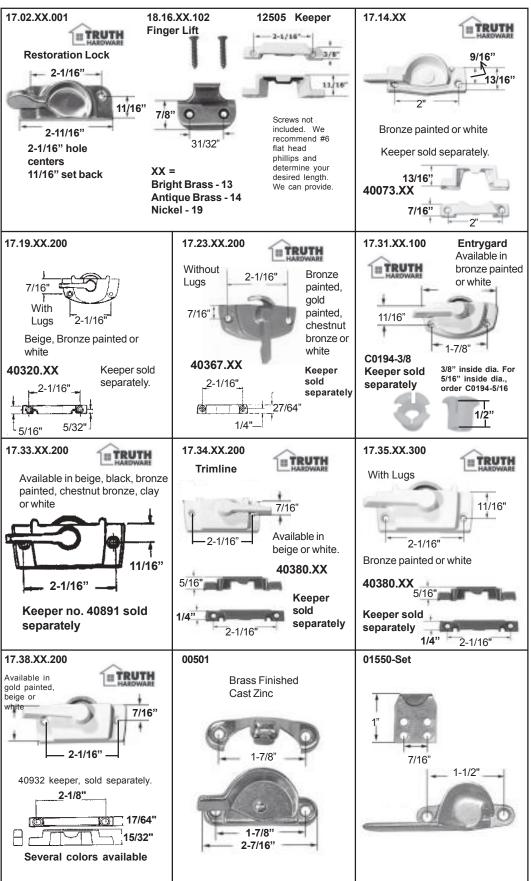


SPRING CATCHES / A.C. LOCKS





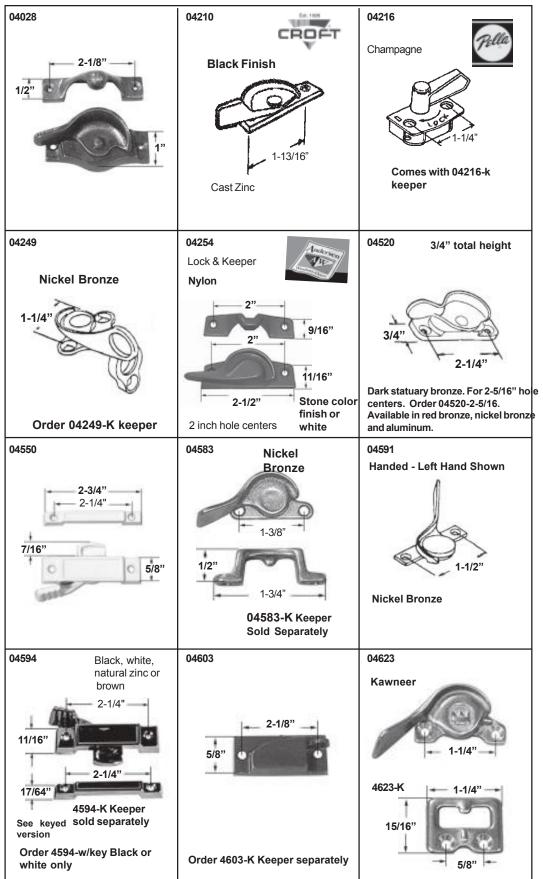
SWEEP LATCHES



B4-36 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

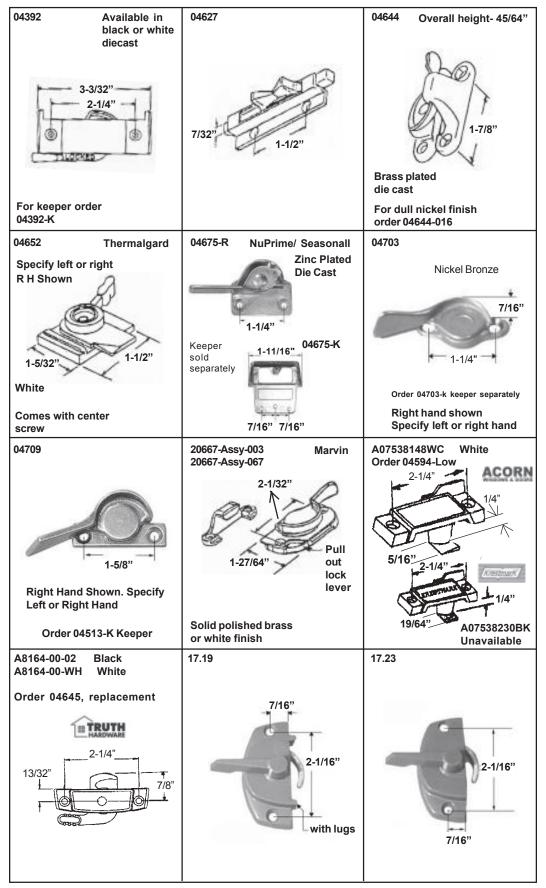


SWEEP LATCHES





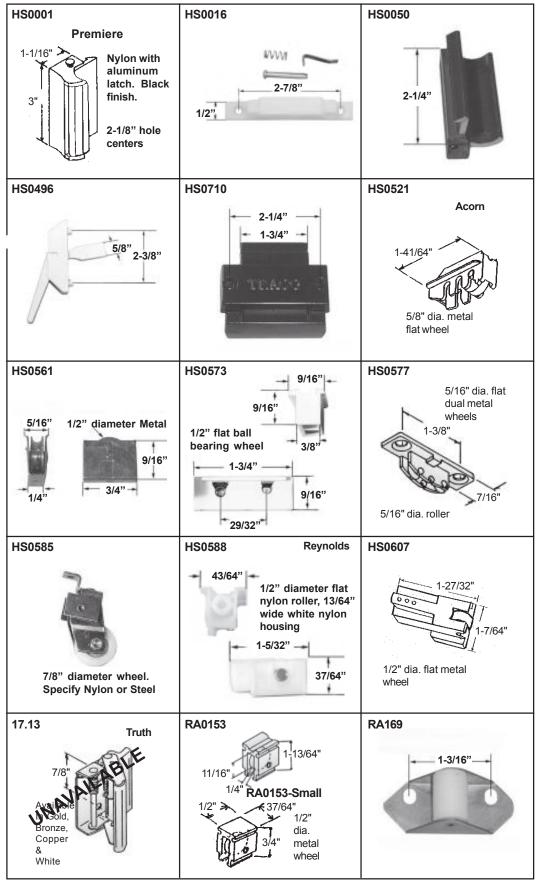
SWEEP LATCHES



B4-38 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

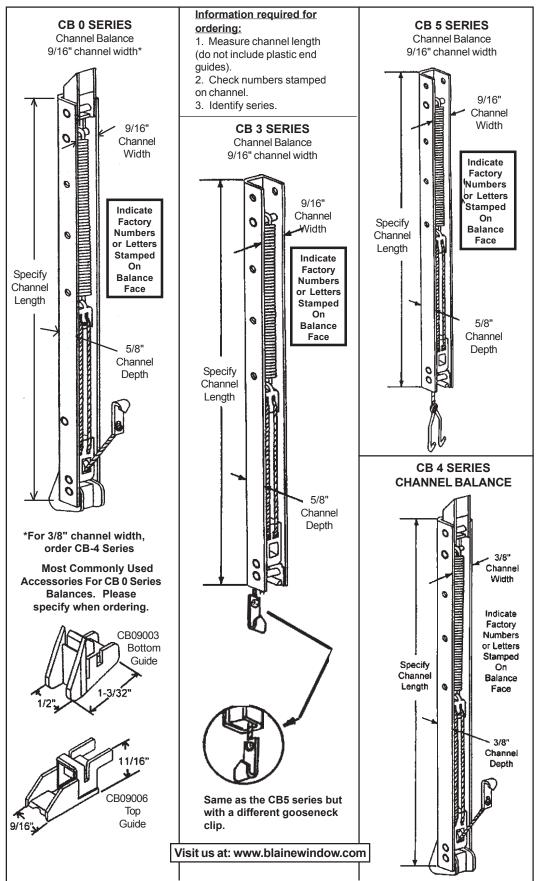


HORIZONTAL SLIDING LATCHES / ROLLERS & GUIDES





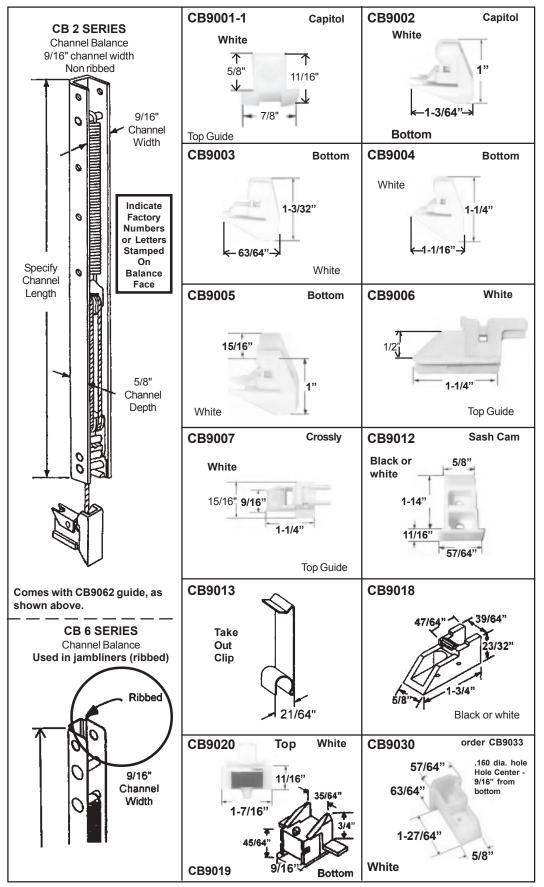
CHANNEL BALANCES



B4-40 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

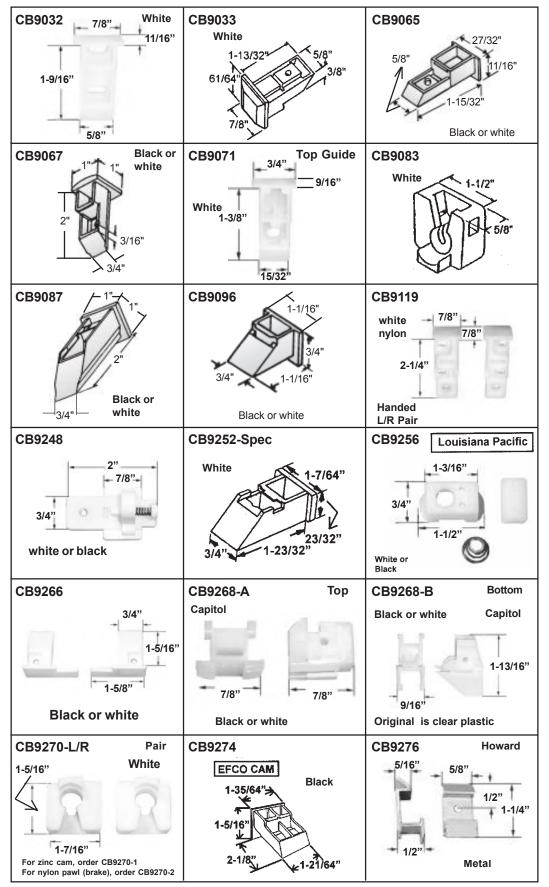


CHANNEL BALANCES & ACCESSORIES





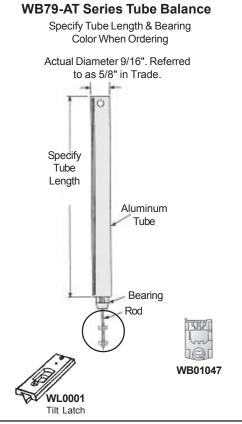
CHANNEL BALANCE ACCESSORIES

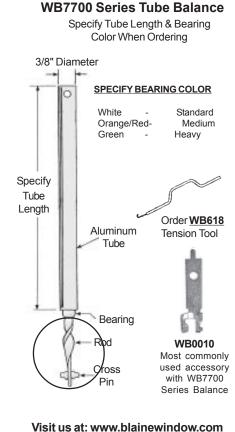


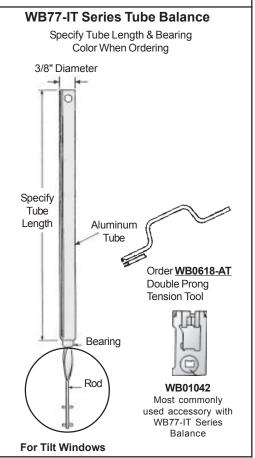
B4-42 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

TUBE BALANCES

WB7900 Series Tube Balance Specify Tube Length & Bearing Color When Ordering Actual Diameter 9/16". Referred to as 5/8" in Trade. **SASH WEIGHT** 0 Orange/Red- Sash load to 25 Lbs Blue- Sash load to 35 Lbs Black- Sash load for 36 - 40 lbs Specify Tube Aluminum Order WB0618 Length Tube Tension Tool WB0014 Most commonly used accessory Bearing with WB7900 Series Balance Cross Pin Rod Double / Single Hung, Non-Tilt / Non-Take Out Style Windows

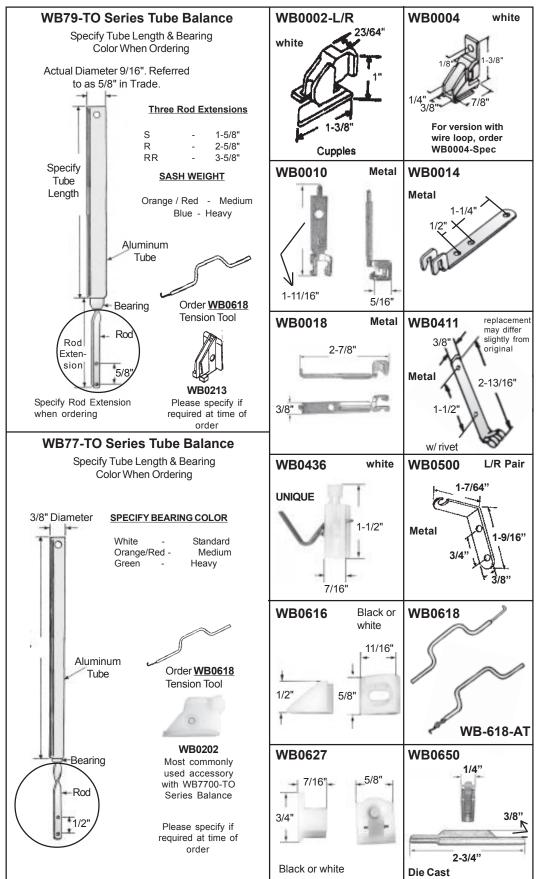








TUBE BALANCES & ACCESSORIES



B4-44 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

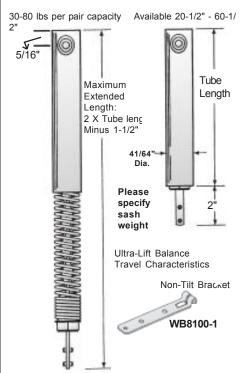


TUBE BALANCES / JAMB STRETCHER

WB8100 ULTRA-LIFT BALANCE

(Special Order)

Makes 80-Lb Sash Easy To Lift!



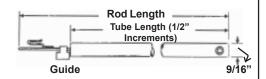
- *Lifts 70% of sash weight vs AAMA's 40% minimum.
- *Useable with both tilt and non-tilt windows.
- •Fits most C-20 and HC-40 AAMA-Grade single and double hung windows.
- •Fits most large architectural wood windows.

Call Customer Service for more details

WB7000 SERIES

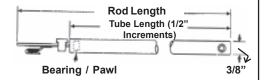
5/8" PLASTIC TUBE BALANCE

Tube diameter 9/16" but considered 5/8" in the trade



Black Tube Standard Gray Available

WB6000 SERIES 3/8" TUBE BALANCE



Call for information on available lengths, special lengths and accessories.

JAMB STRETCHER

The **JAMB STRETCHER** enables you to spread a vinyl jamb pocket in order to replace balances, shoes or other components without the need to cut into the jamb or melting the vinyl with a hot air gun.

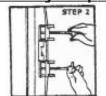
Replace components in a fraction of the time compared to other methods. This is an excellent tool for factory use or field repair!

Designed for use in vinyl jambs only!

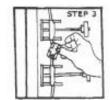


 Position one spreader below and one spreader above the item needing removal.

3 Easy Steps



2. Turn knobs clockwise by hand or with a hex bit drill gun to spread jamb.



3. Remove / replace components

Part No. WB1449



ULTRA-LIFT®nt



A HYBRID BALANCE SYSTEM FOR HEAVY SASH 50 - 100 LBS

HIGH LIFT ASSISTANCE

MAKES HEAVY SASH EASY TO OPERATE

.670 TUBE DIAMETER

FITS MOST COMMON BALANCE POCKETS

BOOSTED FORCE CURVE

HELPS INITIATE OPENING OF SASH

CLASS 5 RATING

BALANCE LIFTS 70% OF SASH WEIGHT

LOW CARBON COATED STEET ROD

RUST RESISTANT WITH LOW FRICTION PROPERTIES

WHITE OR GRAY PVC TUBE COVER

PROVIDES CONTAMINANT PROTECTION TUBE BLENDS INTO WINDOW COLOR

STANDARD ROD END CONFIGURATION

COMPATIBLE WITH A WIDE RANGE OF WINDOW DESIGNS

CUSTOM BUILT AND IDENTIFIED

MAXIMUM PERFORMANCE WITH EASY INSTALLATION

ULTRA-LIF®nt WEIGHT CAPACITY CHART

BALANCE SIZES AVAILABLE				
ULTRA-LIFT nt BALANCE NO.	TUBE LENGTH	WEIGHT RANGE (PER PAIR)		
30	30.5	80 - 100 LBS		
31	31.5	80 - 100 LBS		
32	32.5	80 - 100 LBS		
33	33.5	80 - 100 LBS		
34	34.5	80 - 100 LBS		
35	35.5	80 - 100 LBS		
36	36.5	80 - 100 LBS		
37	37.5	80 - 100 LBS		
38	38.5	80 - 100 LBS		
39	39.5	80 - 100 LBS		
40	40.5	80 - 100 LBS		
41	41.5	80 - 100 LBS		
42	42.5	80 - 100 LBS		
43	43.5	80 - 100 LBS		
44	44.5	80 - 100 LBS		
45	45.5	80 - 100 LBS		
46 - 60	46.5 - 60.5	80 - 100 LBS		

HOW TO ORDER:

Please use the chart above to help you in choosing the correct part to order:

- Determine your sash weight and tube length needed.
- 2. Locate proper balance number utilizing the ULTRA LIFT® weight capacity chart

B4-46 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960



MEGA-LIFT TM

A HYBRID BALANCE SYSTEM FOR **HEAVY SASH FROM 100 - 130 LBS**



COMBINE BEST QUALITIES OF TORSION AND ESTENSION **SPRINGS**

PROVIDES EXCEPTIONAL OPERATING CHARACTERISTICS

TUBE DIAMETER OF .575

FITS MOST SIDELOAD HC/AW DESIGNS

BOOSTED FORCE CURVE

HELPS INITIATE OPENING OF SASH

CUSTOM BUILT FOR SPECIFIC APPLICATION

DELIVERS OPTIMAL OPERATING FORCE

HIGH LIFT ASSISTANCE

ALLOWS THE HEAVIEST SASH TO OPERATE EASILY

CLASS 5 RATING

BALANCE LIFTS 70% OF SASH WEIGHT

WHITE OR GRAY PVC TUBE COVER PROVIDES CONTAMINANT PROTECTION



MEGA-LIFT WEIGHT CAPACITY CHART

BALANCE SIZES AVAILABLE				
MEGA-LIFT	WEIGHT			
BALANCE	TUBE	RANGE		
NO.	LENGTH	(PER PAIR)		
30	29.5	100 - 130 LBS		
31	30.5	100 - 130 LBS		
32	31.5	100 - 130 LBS		
33	32.5	100 - 130 LBS		
34	33,5	100 - 130 LBS		
35	34.5	100 - 130 LBS		
36	35.5	100 - 130 LBS		
37	36.5	100 - 130 LBS		
38	37.5	100 - 130 LBS		
39	38.5	100 - 130 LBS		
40	39.5	100 - 130 LBS		
41	40.5	100 - 130 LBS		
42	41.5	100 - 130 LBS		
43	42.5	100 - 130 LBS		
44	43.5	100 - 130 LBS		
45	44.5	100 - 130 LBS		
46 - 60	45.5 - 59.5	100 - 130 LBS		

HOW TO ORDER:

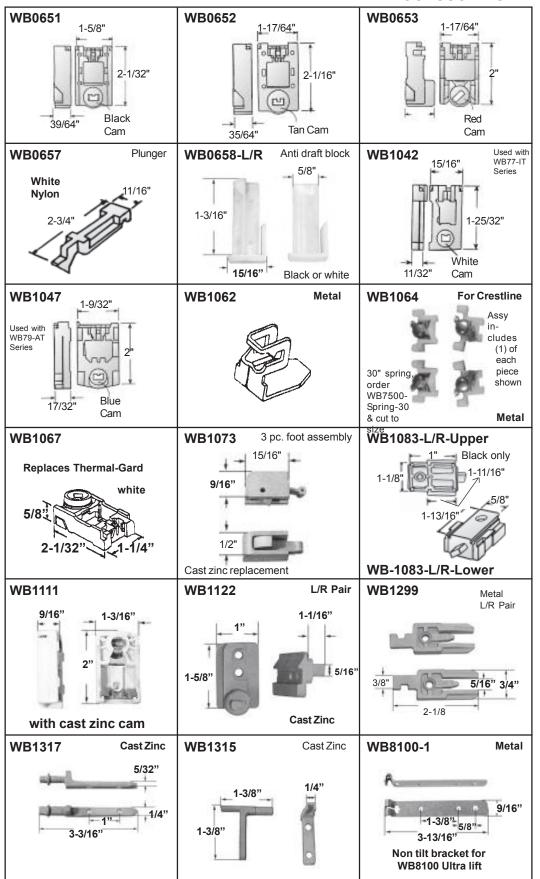
Please use the chart above to help you in choosing the correct part to order.

- 1. Determine your sash weight and tube length needed.
- 2. Locale proper balance number utilizing the ULTRA LIFT® weight capacity chart

^{**} Consult with Caldwell Engineering to verify accessory capability.**



TUBE BALANCE ACCESSORIES



B4-48 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960





WB7500 SERIES REPLACEMENT ALUMINUM WINDOW CHANNELS

For Wood Double Hung Window With 1-3/8" Sash

Replace old style tubular balances or rope and pulley. Designed for 1-3/8" sash. One piece jamb strip reduces air infiltration. Baked-on white enamel finish, metal "T" hangers and flocked springs. Use (1) pair to repair (1) double hung window. See chart at right.

TO ORDER:

Measure overall window height of window opening and / or glass height of sash only. Select from chart at right.

Mill Finish Only

Absolute maximum sash weight: 26 lbs

Replacement Metal "T" Hanger, included with
jambliner
WB7517

Part Number	Window Height	Glass Height
WB-7501	2'2"	10"
WB-7502	2'6"	12"
WB-7503	2'10"	14"
WB-7504	3'2"	16"
WB-7505	3'6"	18"
WB-7506	3'10"	20"
WB-7507	4'2"	22"
WB-7508	4'6"	24"
WB-7509	4'10"	26"
WB-7510	5'2"	28"
WB-7511	5'6"	30"
WB-7512	5'10"	32"
WB-7513	6'2"	34"
WB-7514	6'6"	36"
WB-7515	6'10"	38"
WB-7516	7'2"	40"

Caution: Our jambliners are cut 14 degrees on sill end.

WB7300 Series Tilt Liner was developed to provide a durable, trouble-free removable weatherstrip balance for single glazed windows.

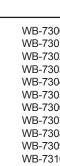
The Liner

Rigid PVC with flex-leaf open construction. The sash is held in place solidly yet the individual leafs will move out of the way to allow for tilting. Springs are concealed and protected. Spring noise is eliminated with a sound deadener attached to each spring.

Backing Foam

Advanced foam with a closed cell edge is standard. The foam acts as a compression spring with the closed cell edge providing a superior air and water seal.

Note: Our jambliners are cut at approximately a 14 degree angle.



Part Number	Glass Height	Opening Height
WB-7300 WB-7301 WB-7302 WB-7303 WB-7304 WB-7305 WB-7306 WB-7307 WB-7308 WB-7309 WB-7310	12" 14" 16" 18" 20" 22" 24" 26" 28" 30" 32"	2'6" 2'10" 3'2" 3'6" 3'10" 4'2" 4'6" 4'10" 5'2" 5'6" 5'10"
WB-7311 WB-7312	34" 36"	6'2" 6'6"

The Carrier System

1-3/8"

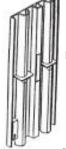
Sash

Beige

White

Simple and durable. Large one piece carriers provide easy sash installation and insure proper balancing with self-adjusting friction. Large mushroom sash pins capture the carriers to eliminate carrier fly-up.

WB7200 & WB7200-A VINYL JAMBLINERS FOR INSULATED GLASS



WB7200 SERIES* Non-Tilt

FOR INSULATED GLASS WITH 1-3/8" OR 1-1/4" SASH Beige

Repair and upgrade old windows with an energy efficient vinyl or metal jambliner. These jambliners replace old tubular style balances or rope and pulley systems.

Other Sizes Available

Standard 14 degree miter cut

- Rigid Vinyl Weatherstrip
- Speed Lok Stops
- Continuous Tube Cover
- Dust And Air Plug
- Friction Platform
- Sound Deadener

1-3/8" Sash	1-1/4" Sash	Glass Height	Opening Height
WB7204-058	WB7204-A-058	18"	3'6"
WB7205-058	WB7205-A-058	20"	3'10"
WB7206-058	WB7206-A-058	22"	4'2"
WB7207-058	WB7207-A-058	24"	4'6"
WB7208-058	WB7208-A-058	26"	4'10"
WB7209-058	WB7209-A-058	28"	5'2"
WB7210-058	WB7210-A-058	30"	5'6"
WB7211-058	WB7211-A-058	32"	5'10"
WB7212-058	WB7212-A-058	34"	6'2"
WB7213-058	WB7213-A-058	36"	6'6"

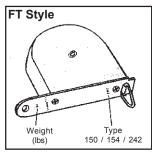


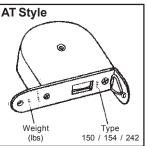


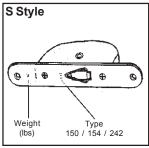


TAPE BALANCES/ ANDERSEN PERMASHIELD

CALDWELL







Weight factor based on one (1) pair

HOW TO ORDER:

- 1. Identify style by above drawings: FT, AT or S.
- Identify type (type number will be stamped on the face plate). In some cases, you may need to scrape off paint or dirt to locate the type number.

Acme - Duplex Tape Balances also available. Please inquire.

- 3. Identify weight (weight number will be stamped on the face plate).
- 4. Measure tape travel (length) for new or replacement tape balance.

S Style

6"

5-5/8"

150-S

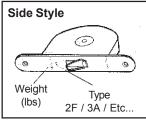
154-S

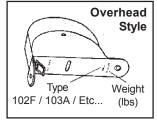
242-S

Other Caldwell sash balances, not described on this page, have been developed for specific purposes, special windows or other devices and can be special ordered. Please send samples, or details, to our Customer Service

	<u>F</u>	ace Plate	Length
FT Styl	<u>e</u>	AT Style	<u> </u>
150-FT	5-1/8"	150-AT	4-11/16
154-FT	5-13/16"	154-AT	5-15/32
242-FT	4-11/16"	242-AT	4-5/16"

Department.





	Face Plate Length					
Side	Style .	Overl	nead Style			
F	4-3/8"	F	3-3/8"			
Α	6"	Α	4-11/16"			
L	7-7/16"	L	5-7/8"			
М	8-3/4"	М	7-1/4"			

Weight factor based on one (1) pair

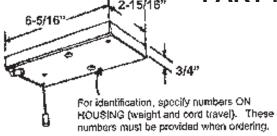
HOW TO ORDER:

- 1. Identify style by above drawings: Side Style or Overhead Style.
- Identify type (type number will be stamped on the face plate).
 In some cases, you may need to scrape off paint or dirt to cate the type number.
- 3. Identify weight (weight number will be stamped on the face plate).
- 4. Measure tape travel (length) for new or replacement tape balance.

Andersen®

PERMA-SHIELD or PRIMED NARROWLINE WINDOWS
Replacement Counter Balances

PART NO. 07489



Visit us at: www.blainewindow.com

B4-50 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960





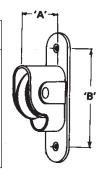
by Blaine

Constructed with solid brass, 1/8" thick face plate, ball bearing solid brass wheel, & stamped steel housing.

Model	Face Plate Width	Face Plate Length	Mount Hole Centers
00571-A	1.250" (1-1/4")	6.390"(6-25/34")	5.187" (5-3/16")
00571-B	1.250" (1-1/4")	5.578" (5-37/64")	4.500" (4-1/2")
00571-C	1.125" (1-1/8")	5.437"(5-7/16")	4.375" (4-3/8")
00571-D	1.093" (1-3/32")	4.937"(4-15/16")	4.000" (4")

Constructed with cast housing and wheel, steel axle and operating with chain or rope. Available in red bronze and nickel bronze.

	Face Size	Wheel	Sash	'A'	'B'
	Face Size	Diameter	Weight	Dimension	Dimension
00571-A	1-1/4" x 6-1/2"	3"	50-200 lbs.	2-1/4"	5-3/16"
00571-B	1-1/4" x 5-3/4"	2-1/2"	30-50 lbs.	2"	4-1/2"
00571-C	1-1/8" x 5-1/2"	2"	20-40 lbs.	1-3/4"	4-3/8"
20774 D					
00571-D	1" x 5"	2-1/4"	20-40 lbs.	1-5/8"	4"
00574 E	4" 4 5/0"	0"	4 00 lbs	4.4/0!!	2 5/01
00571-E	1" x 4-5/8"	2"	1-20 lbs.	1-1/2"	3-5/8"





Sash Weights

00571-WT-1-1/2-051 2-1/2" high

00571-WT-2-051

00571-WT-8-051

stacked in 3-1/4" high combination to achieve desired weight. 15-1/2" high

adjustable from 4 lb to 8 lb w/ option of adding 00571-WT-8 lb Add On



Sash Fixtures

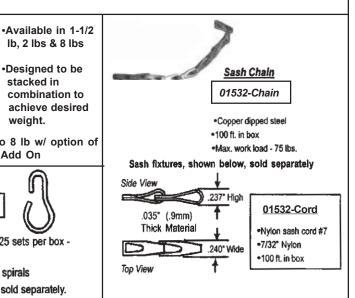
01532-Fixtures



Ib, 2 lbs & 8 lbs

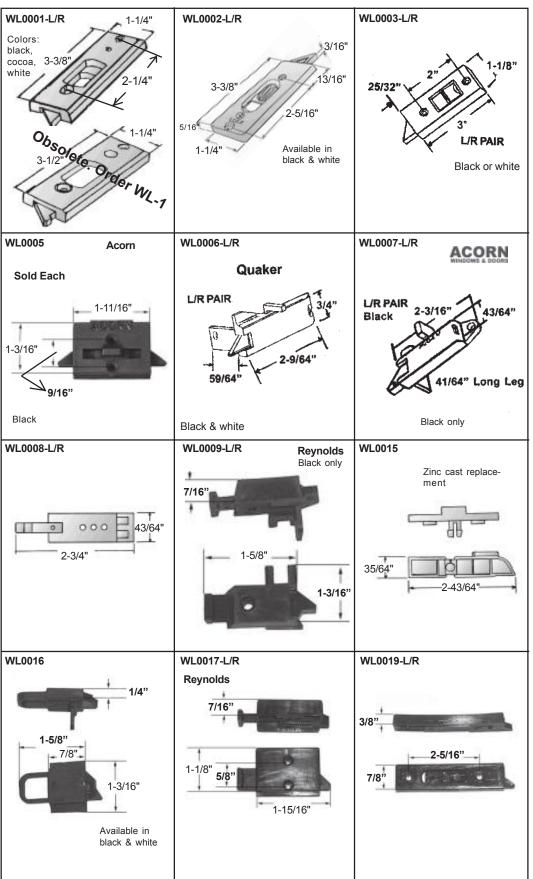
Designed to be

- •All 1532-Fixtures are packed with 25 sets per box enough to repair 25 windows.
- •25 sets = 100 ea. hooks & 100 ea. spirals
- *fixtures only work with sash chain, sold separately.





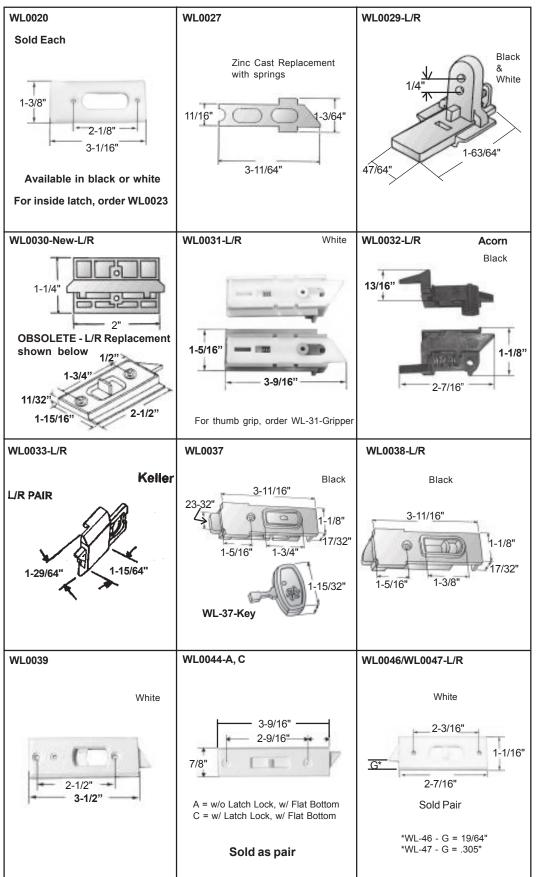
TILT LATCHES



B4-52 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

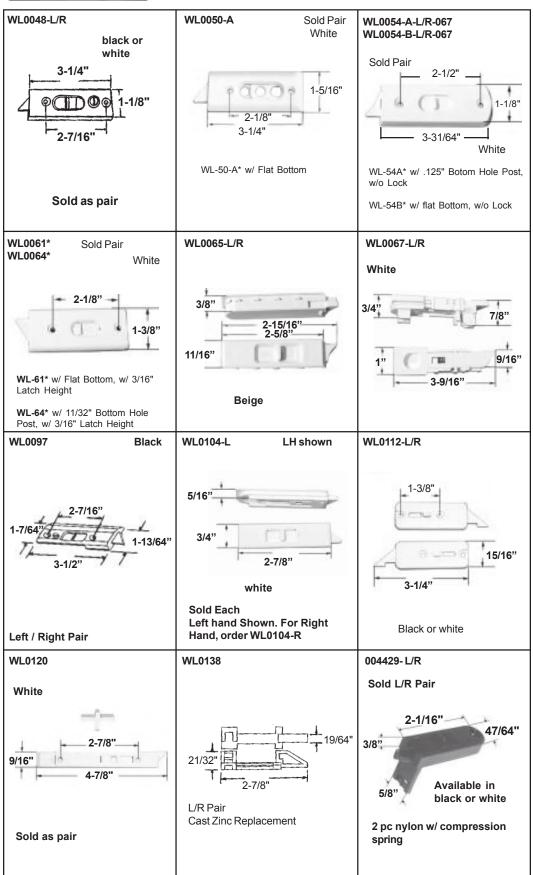


TILT LATCHES





TILT LATCHES

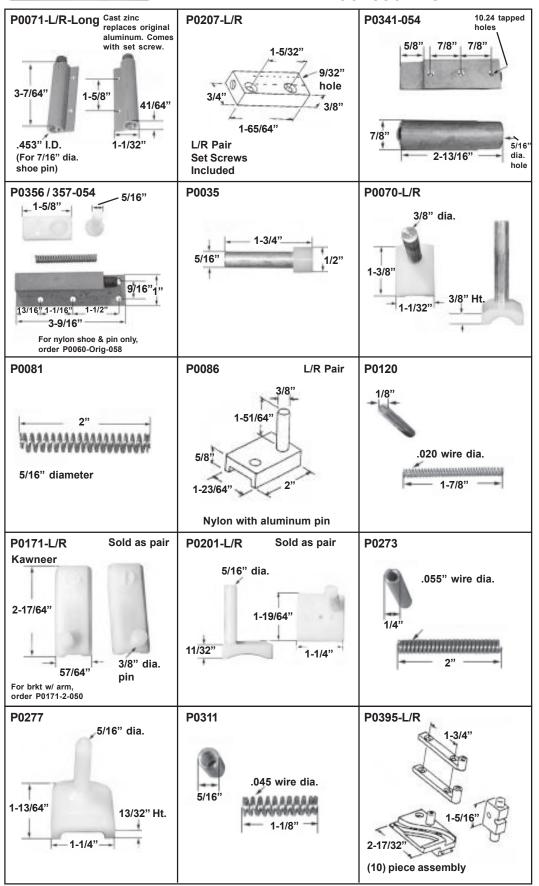


B4-54 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960



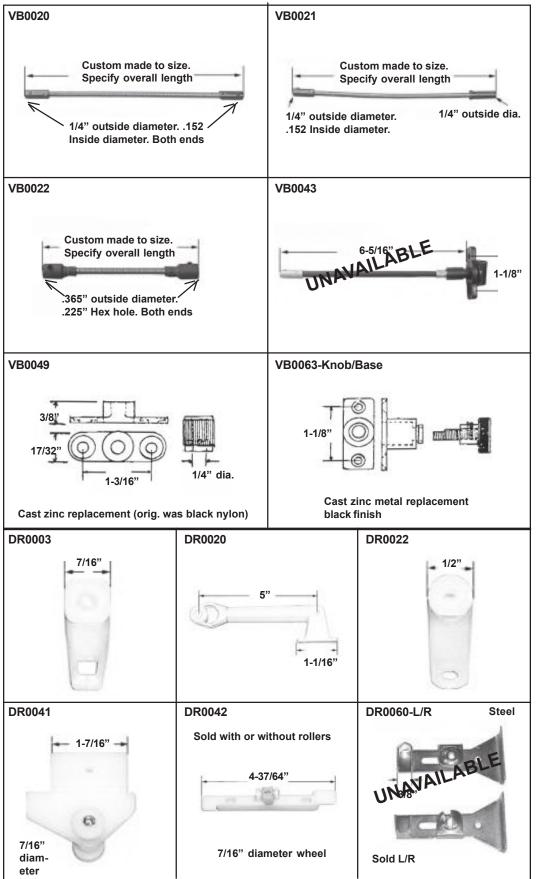
Sold As Pair

PRESSURE SHOES AND ACCESSORIES





VENETIAN BLIND / DRAPERY HARDWARE

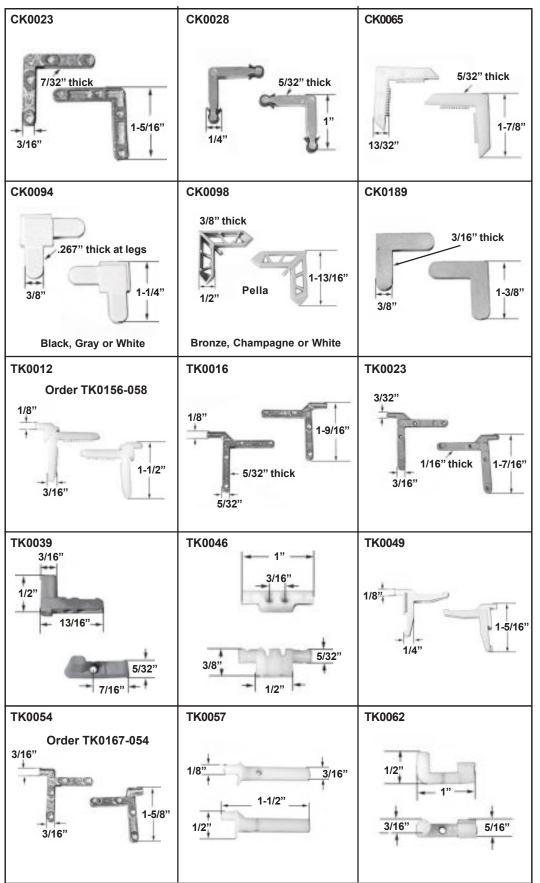


B4-56 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

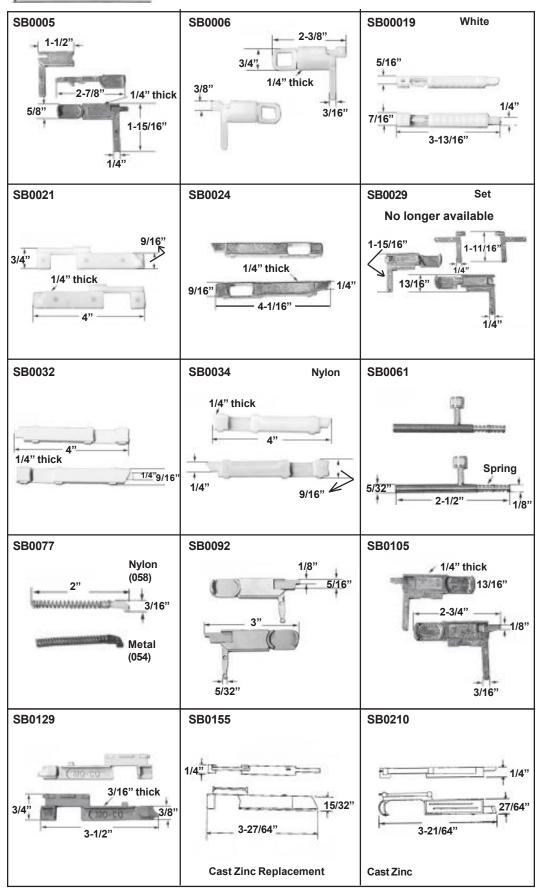


Sold As Pair

CORNER KEYS / TILT KEYS



SLIDEBOLTS



B4-58 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960



More screen hardware featured on our web site at: www.blainewindow.com. Flyer P1

SCREEN CORNERS



5/16" X 3/4"

91007-Almond-8'-20pc* 91007-Bronze-8'-20pc* 91007-Mill-8'-20pc* 91007-White-8'-20pc*



Nylon Sold Ea.

91207-CR-Almond 91207-CR-Bronze 91207-CR-Gray 91207-CR-White

91007-CR

Nylon Sold Ea.



7/16" X 3/4"

91016-Almond-8'-20pc* 91016-Bronze-8'-20pc* 91016-Mill-8'-20pc* 91016-White-8'-20pc*



91216-CR-Almond 91216-CR-Bronze 91216-CR-Grav 91216-CR-White

91016-CR

Nylon Sold Ea.



1/4" X 3/4"

91021-Almond-8'-20pc* 91021-Bronze-8'-20pc* 91021-Mill-8'-20pc* 91021-White-8'-20pc*



Nylon Sold Ea.

91221-CR-Bronze 91221-CR-Grav 91221-CR-White

Nylon Sold Ea.



3/8" X 3/4"

91052-Almond-8'-20pc* 91052-Bronze-8'-20pc* 91052-Mill-8'-20pc* 91052-White-8'-20pc*



Nylon Sold Ea.

91088-CR

All roll formed frames are sold in 8 ft. lengths, packed 20 per tube.



3/8" X 3/4"

91088-Almond-8'-20pc* 91088-Bronze-8'-20pc* 91088-Mill-8'-20pc* 91088-White-8'-20pc*

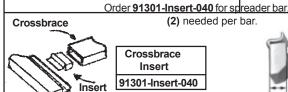


Nylon Sold Ea.

91288-CR-Almond 91288-CR-Bronze 91288-CR-Gray 91288-CR-White

91088-CR

Nylon Sold Ea.



Available in 8'

(2) needed per bar.

Crossbrace Insert 91301-Insert-040

3/8" X 3/4"

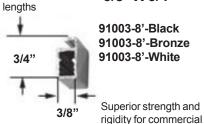
and institutional use.

Fits 5/16" X 5/8" Crossbrace



Internal Mitred Corner

Crossbrace 91301-Almond-8'-20pc 91301-Bronze-8'-20pc 91301-Mill-8'-20pc 91301-White-8'-20pc



Die Cast Mitred Corner 91003-CR

91003-CR

Die Cast

5/16" x 5/8" Crossbrace

SS-140 spline recommended for all Blaine screen frames.

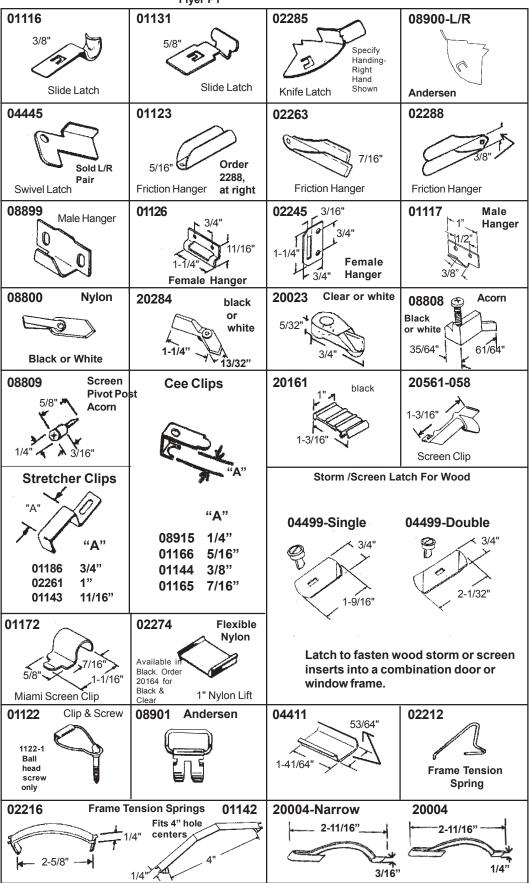
If spreader bar (crossbrace -5/16" x 5/8" x 8') needed. order 91301 in Mill, White, Bronze or Almond.

Visit us at: www.blainewindow.com



More screen hardware featured on our web site at: www.blainewindow.com. Flyer P1

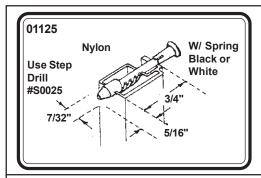
SCREEN HARDWARE

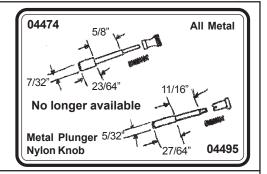


B4-60 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

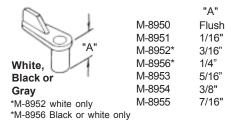


SCREEN HARDWARE / **SCREENS**

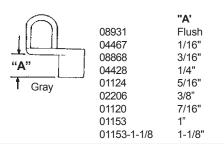




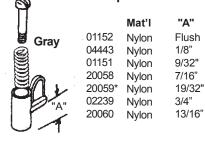
Plain Plastic Screen Clips



PLAIN DIE CAST SCREEN CLIPS



Universal Adjustable Clips



All clips, shown here, furnished with 1151-1 (10-24 x 13/16") smooth shank machine screws. Springs included where applicable. For extra screws or optional sizes,

1151-1 (10-24 x 13/16" machine screw), 1151-2 (#8 X 1-1/4" wood screw), 1151-3 (10-32 x 13/16 machine screw), 1151-4 (spring).

*Limited surplus of diecast still available

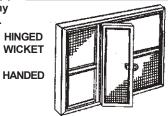




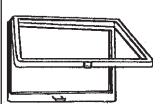
SLIDING **WICKET**

Custom screen orders require a minimum of (6) screens in any combination.

Many Screen Styles & Sizes Not Shown Here Available, Please Inquire!



For casement or awning window screens



- ★ Easy access to operator or handle
- ★ Hinges a full 180 degrees
- ★Install your own matching wire
- ★Pop rivets to screen frame
- ★ Easy snap closure latch

Dimensions: Top width: 8-1/2" Bottom width: 10-1/8" Height: 6-1/8"

PLASTIC WICKETS

Part No.	Color
91001-Gray	Gray
91001-Bronze	Bronze
91001-White	White



SCREEN WIRE/PET SCREENS / SCREEN TOOLS

ALUMINUM & FIBERGLASS MESH SCREEN WIRE

Fiberglass Screening

- •18 X 16 X .011 diameter mesh
- •Will not dent, corrode or scratch
- ·Lightweight, yet strong. Easy to install
- Economical alternative to aluminum screening

Quality Screening By Phifer Wire Products

ALUMINUM - FIBERGLASS - BLACK ALUMINUM

Phifer

SCREENING - UP TO 72" WIDE Phifer

Black Aluminum Screening

- •Baked on charcoal finish reduce glare and improves visibility
- •Extends life of screening
- •18 X 16 X .011 diameter mesh

Aluminum Screening

- •18 X 16 X .011 diameter mesh
- •Brite-Kote exclusive dip weld finish
- •Free of streaks, lays flat
- •Easy to measure and fabricate



*Colors Available: Black, Gray Widths Available: 30", 36", 48", 60" Roll Length Available: 100'

Pet Resistant Insect Screening

- •Resists damage by dogs & cats
- Excellent outward visibility
- •Made of strong vinyl-coated polyester
- ·Easy to install

SWPS30-Black SWPS30-Gray SWPS36-Black SWPS36-Gray SWPS48-Black SWPS48-Gray

SWPS60-Black SWPS60-Gray



Call us for FREE sample!

TOOLS Screen Cloth-Spline Roller S003A S0005 Screen Cloth-Spline Roller 1/16" rounded Step roller Roller **Wood Handle** Wood Handle Steel Roller Steel Roller Retractable Utility Knife - Metal **Economy Plastic** S0006 M01201-N-5/8 Spline Roller Note: All prices, appearing in this flyer, are subject to change without notice. S0011 S0012 **Notching Tool Notching Tool**

Jig Assembly Comes with S-11, as shown

S0023

B4-62

Plunger Latch Jig

- •Will not scratch frame
- Produces clean, straight holes
- Convenient & easy
- ●Use w/ S-25

Nylon

S0025

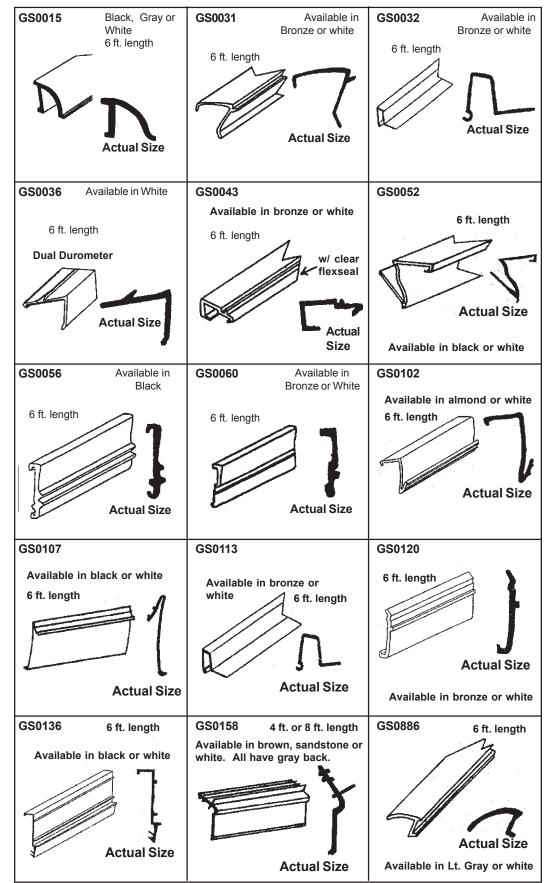
Step Drill

For plunger with to 1/8" to

Toll Free: 800-678-1919 24/7 Fax: 888-250-3960



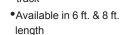
GLAZING CHANNEL / GLAZING BEAD



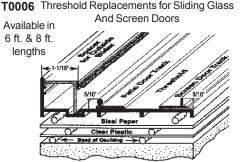


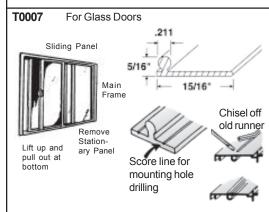
Patio Door Track / Screen Door Grilles / Weatherstripping

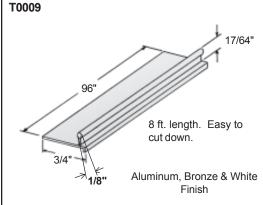
T0001 T0003 Replacement Patio Door Sill Track Cover Fits most track doors Stainless Steel Easy to install Quickly replaces damaged track T0006 Threshold Replacements for Sliding Glass Saves time and money And Screen Doors Remove door, attach Available in Attractive replacement track & crimp into 6 ft. & 8 ft. place! for damaged or corroded











Brush Style Weatherstripping

Specially designed to stop air, water dust and insects from entering. Silicone treated pile will not shrink, rot or absorb water and low friction sealing action allows for minimum drag during opening and closing. Can be installed around doors on top and side jamb stops where air infiltration is a particular problem. Available in aluminum and bronze finish.



and 12' lengths

SD0238

•Attractive & Functional

Easy To Install

Sliding Screen Door Grilles

•Sizes To Fit 28-1/4" - 49-1/4" W Doors

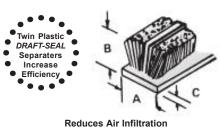
Made of heavy duty aluminum and strong enough to protect doors from the abuse of children and pets. These grilles save time and money by eliminating the need to constantly repair screen

PSD 1014 28-1/4" - 31-1/4" PSD 1015 34-1/4" - 37-1/4" PSD 1016 46-1/4" - 49-1/4"

DRAFT-SEAL WEATHERSTRIPPING

1	P	4		В		С
	ln	mm	In	mm	In	mm
WS-7	.187	4.7	.150	4.0	.035	0.9
WS-8	.187	4.7	.190	4.0	.035	0.9
WS-9	.187	4.7	.250	6.7	.035	0.9
WS-15	.229	5.9	.260	6.7	.035	0.9
WS-16	.229	5.9	.310	7.9	.035	0.9
WS-22	.270	6.9	.170	4.0	.035	0.9
WS-24	.270	6.9	.250	6.5	.035	0.9
WS-25	.270	6.9	.310	7.9	.035	0.9
WS-26	.270	6.9	.360	9.0	.035	0.9

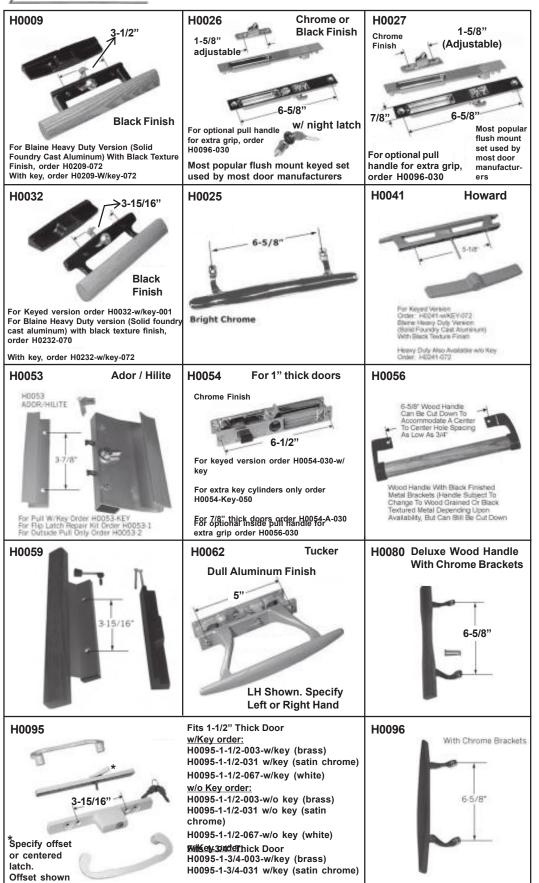
Polypropylene Backing Resists Shrinkage



Reduces Air Infiltration Resists Shrinkage Exceeds AAMA Specifications

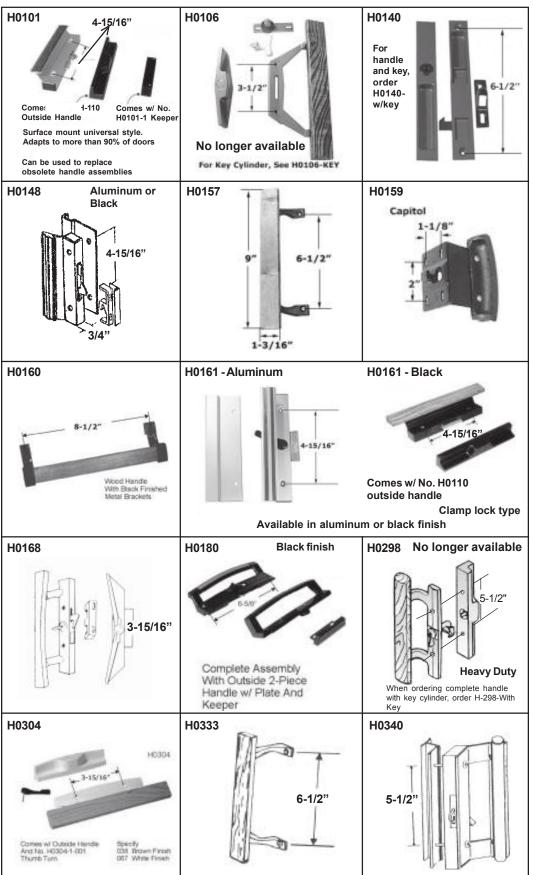
B4-64 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

PATIO DOOR HANDLES





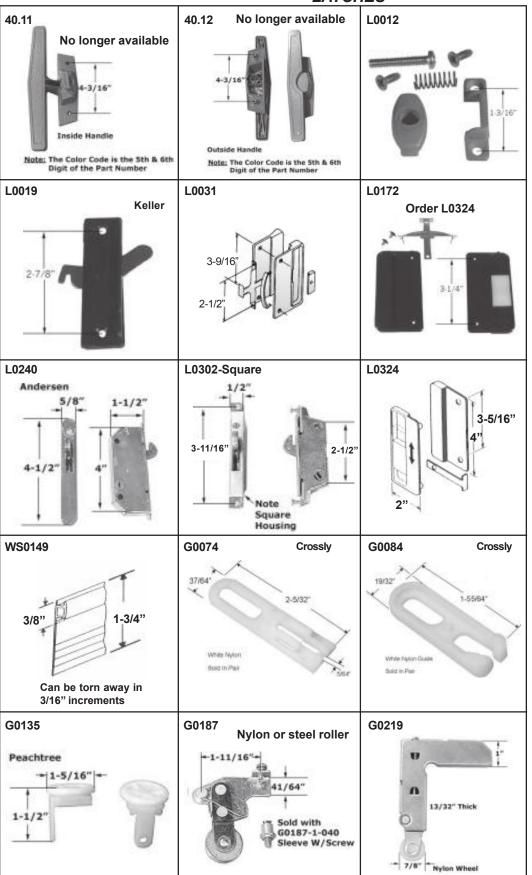
PATIO DOOR HANDLES



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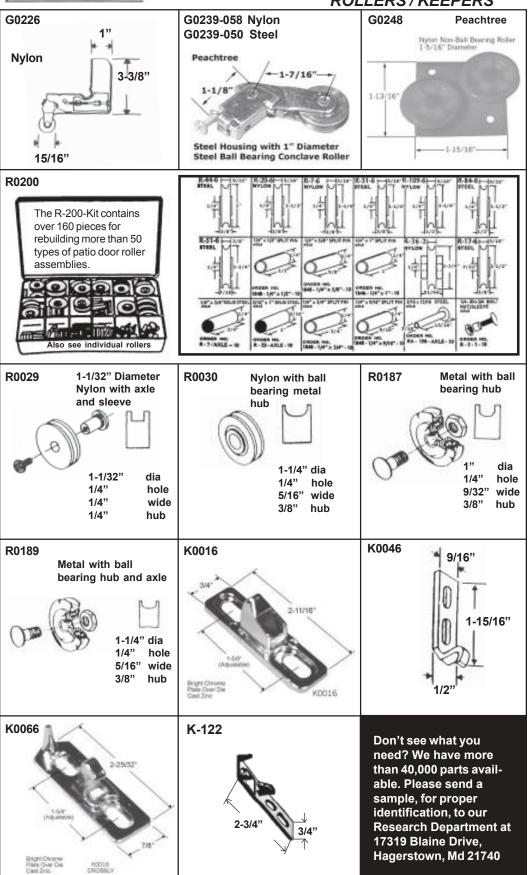


PATIO DOOR HANDLES / LATCHES





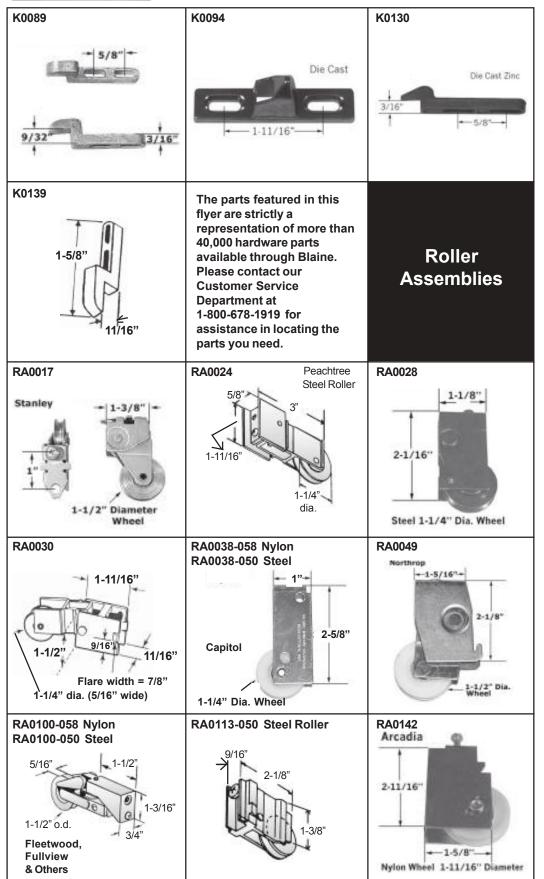
PATIO DOOR GUIDES / ROLLERS / KEEPERS



B4-68 Toll Free: 800-678-1919 24/7 Fax: 888-250-3960

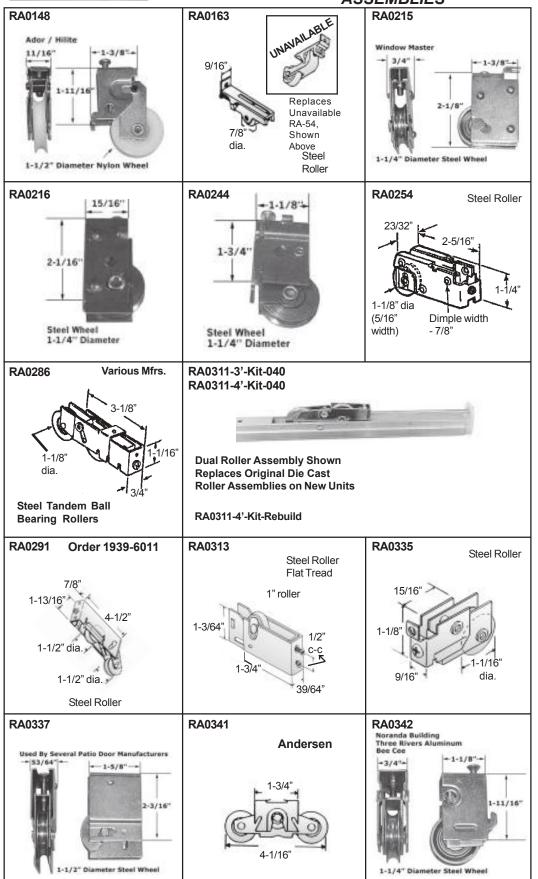


PATIO DOOR KEEPERS / ROLLER ASSEMBLIES





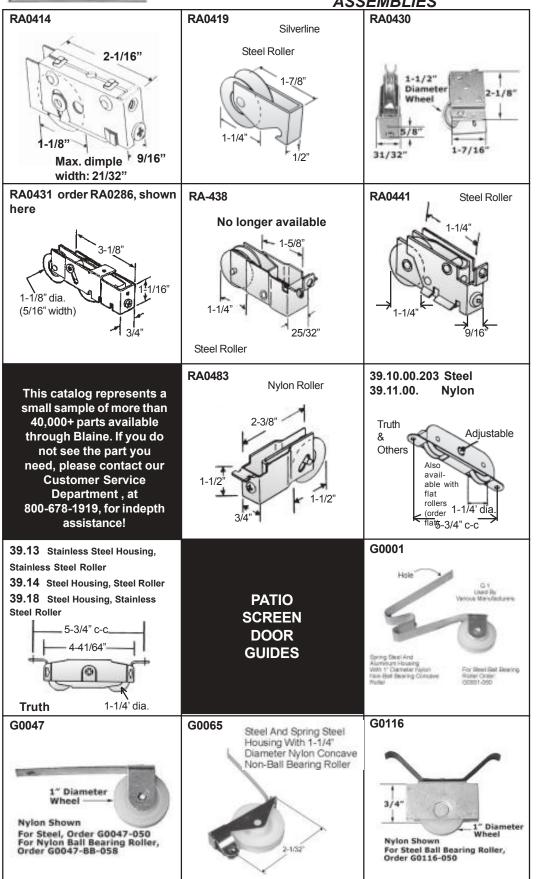
PATIO DOOR ROLLER ASSEMBLIES



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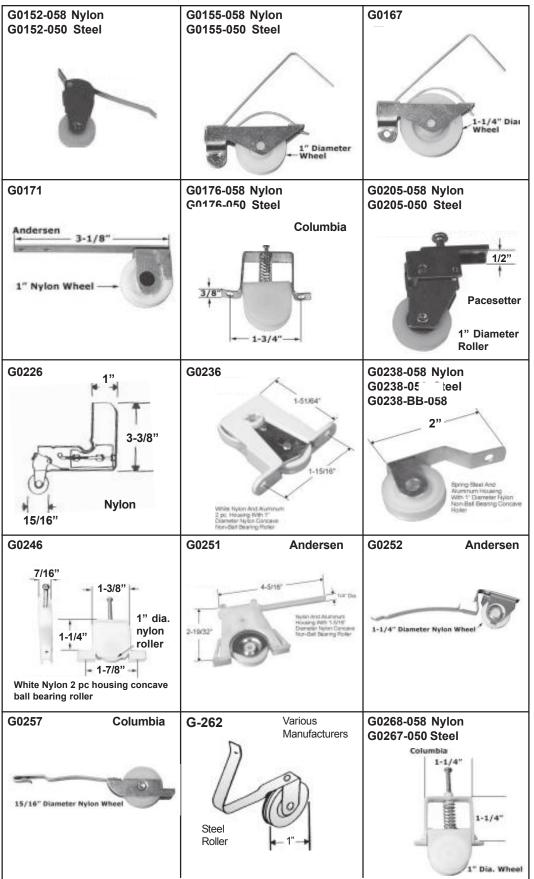


PATIO DOOR ROLLER ASSEMBLIES





PATIO DOOR GUIDES



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SCREEN WIRE / PFIFER SCREEN PRODUCTS

Aluminum Screening - 100' Roll		Aluminum Screening - 100' Roll	
Size	Part Number Black or Charcoal	Size	Part Number Brite
20"	SW20-Black/Charcoal-040	20"	SW20-Brite-040
24"	SW24-Black/Charcoal-040	24"	SW24-Brite-040
28"	SW28-Black/Charcoal-040	28"	SW28-Brite-040
30"	SW30-Black/Charcoal-040	30"	SW30-Brite-040
32"	SW32-Black/Charcoal-040	32"	SW32-Brite-040
34"	SW34-Black / Charcoal-040	34"	SW34-Brite-040
36"	SW36-Black / Charcoal-040	36"	SW36-Brite-040
42"	SW42-Black / Charcoal-040	42"	SW42-Brite-040
48"	SW48-Black / Charcoal-040	48"	SW48-Brite-040
60"	SW60-Black / Charcoal-040	60"	SW60-Brite-040
72"	SW72-Black / Charcoal-040	72"	SW72-Brite-040

Phifer Screen Wire Products

Actual color match chips for Phifer Screen Wire products available on our website at www.blainewindow.com. Refer to Phifer Wire brochure, P1.

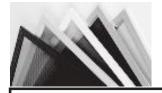


Phifer Suntex 95 Exterior Sun Control Fabric

Sun Tex 95, engineered for exterior roller shade applications, is a full basketweave vinyl-coated polyester fabric that is thinner and lighter weight than tradition Sun Tex. With a 5% openness factor, Sun Tex 95 offers increased heat and glare control as well as daytime privacy. Available in Mocha, Alpaca, White, White/Gray, Dark Bronze and Black.*

Phifer Recreational Mesh

Specifically designed for track and field jump pits. Recreational Mesh is functional and durable, making it an ideal choice for jump pits' specific requirements. These fabrics are rugged enough to withstand the weather elements. Available in Royal Blue, Dark Green, Christmas Red and Black. *





Phifer Super Solar Screening - The ultimate in shading protection. Energy Saver

Phifer Super Solar Screening offers the ultimate in shading protection by blocking up to 90% of the sun's heat. This fabric also improves daytime privacy while offering excellent outward visibility. Phife Super Solar Screening works whether windows are open or closed and keeps carpets and draperies from fading. Available in charcoal and Silver Gray.



Phifer BetterVue "See the view, not the screen"

BetterVue is Phifer's first fiberglass improved visibility insect screen (iVis) for windows, doors and porches. This screening product maximizes the view by making it sharper and more brilliant. Durable, flame retardant, easy fabrication, excellent for coastal regions. Better curb appeal than conventional screen and 10% more open than standard screen. 10% smaller holes than standard screen.



Phifer PetScreen -Seven times stronger than regular insect screening

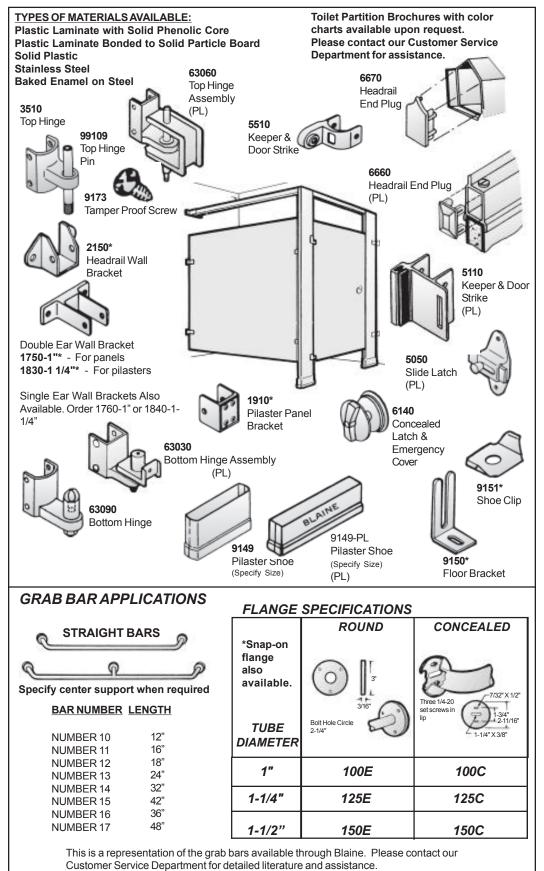
Pet resistant insect screening resists damage by cats and dogs, provides excellent outward visibility, is made of strong vinyl coated polyester and is easy to install.



*Please contact our Customer Service Department, or visit our website at www.blainewindow.com, for color match chips.

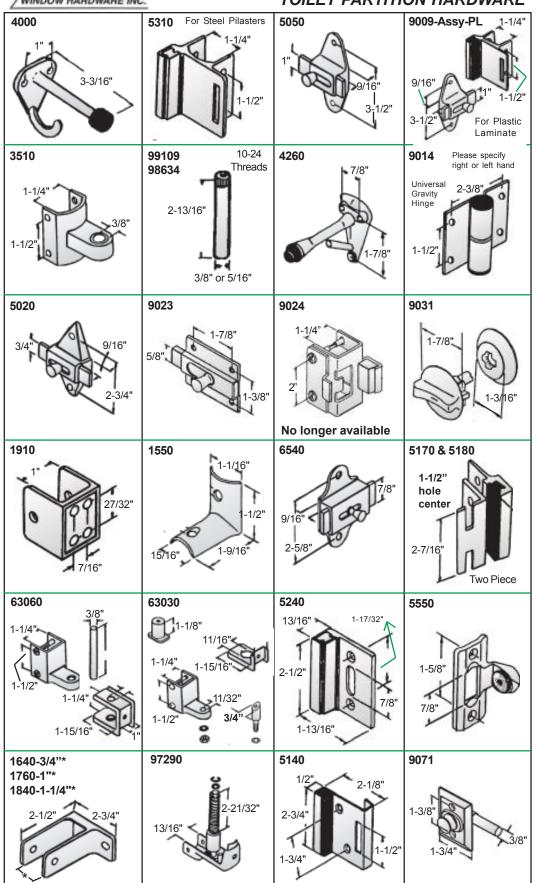


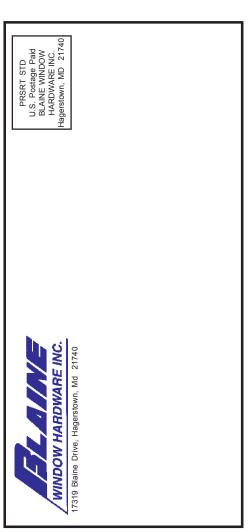
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